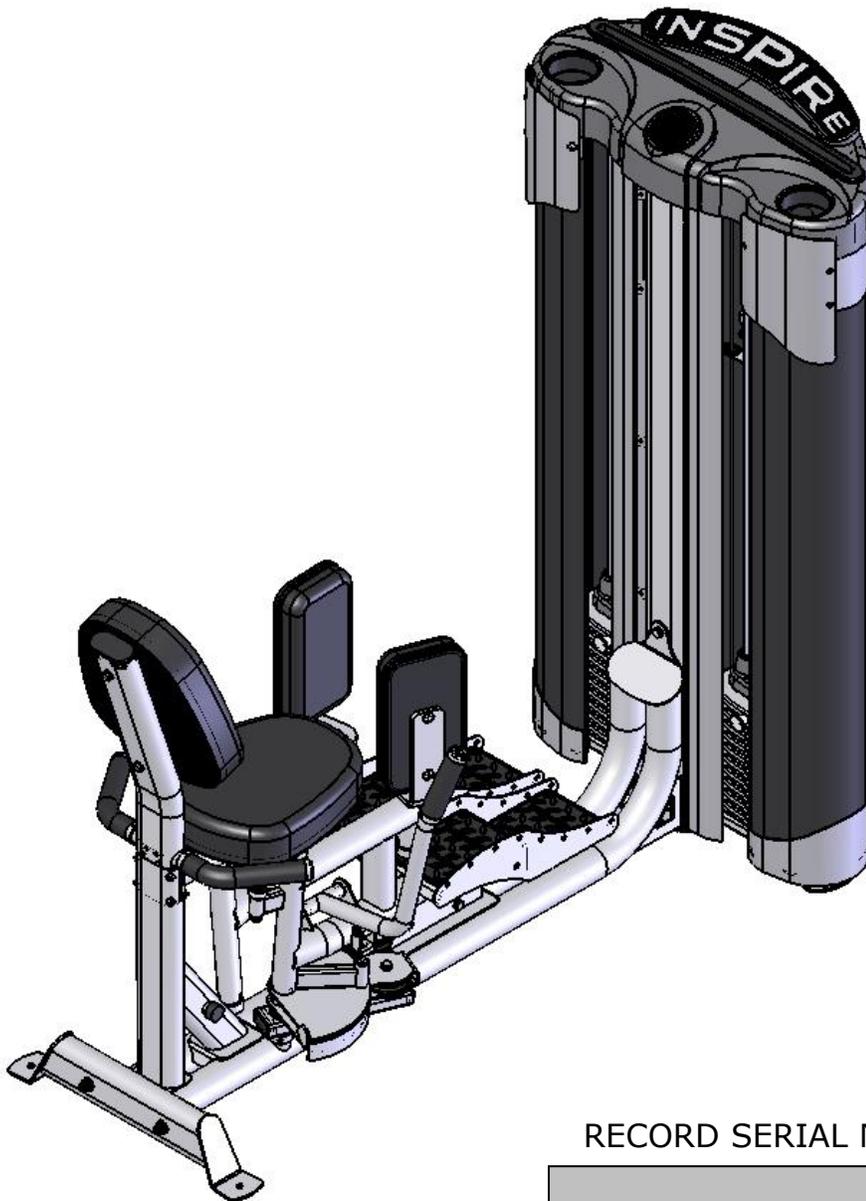


# INSPIRE

ASSEMBLY & OPERATION MANUAL

## DUAL INNER/OUTER THIGH



RECORD SERIAL NUMBER HERE

**CONGRATULATIONS...** You've just taken the first step to a healthier and stronger body. This Dual Inner/Outer Thigh machine by Inspire offers the key to unlocking your body's potential. Regular strength training on a multi-gym has been shown to deliver a host of benefits including: increased muscle tone, decreased body fat, improved energy levels, a reduction in stress, and improved cardiac output. Once again, congratulations, you are on your way to improving your self image, overall health, and quality of life.

## **BEFORE ASSEMBLING YOUR INNER OUTER**

**IMPORTANT:** Read this entire manual before attempting to build or use this Dual Inner/Outer Thigh machine. This manual contains step by step instructions for proper assembly.

Use the parts list included in this manual to verify that all parts are accounted for before assembly. If any parts are missing, contact the dealer of this Dual Inner/Outer Thigh machine for replacement parts or call Inspire at 877-738-1729.

Make sure that adequate room has been cleared before attempting to build your Dual Inner/Outer Thigh machine. A rubber mat is recommended for use under your Dual Inner/Outer Thigh machine to protect wood flooring or carpeting from damage during assembly and usage. In a multi-use setting or commercial setting, it is recommended that the machine be bolted to the floor through the holes in the base plates.

This Dual Inner/Outer Thigh machine is intended for indoor use only. Rust can form on certain parts in a humid environment resulting in impaired function.

Service of your Dual Inner/Outer Thigh machine should only be preformed by an authorized Inspire dealer. Service preformed by anyone else can result in loss of warranty. If you need help finding an authorized dealer, please contact us directly:

Inspire Fitness  
255 Airport Circle  
Suite 101  
Corona, CA 92880  
Ph: 877-738-1729  
Fx: 714-738-1728  
[www.inspirefitness.com](http://www.inspirefitness.com)

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## **IMPORTANT SAFETY INSTRUCTIONS**

Please read this entire manual and familiarize yourself with all decals and warnings before using this Dual Inner/Outer Thigh machine.

- **WARNING!** It is necessary to inspect this Dual Inner/Outer Thigh machine regularly to maintain safety and proper function. Please use the maintenance schedule included towards the back of this manual. Immediately replace any and all defective or worn parts. Pay special attention to moving parts such as the cables and pulleys and connections to accessories. See General Maintenance section for complete details.
- Use this Dual Inner/Outer Thigh machine for its intended purpose as described in this Operation Manual or the Exercise Book. Do not use attachments not recommended by the manufacturer.
- Make sure bystanders are at least 5 feet away from the Dual Inner/Outer Thigh machine while it is in use.
- Keep children off the Dual Inner/Outer Thigh machine at all times.
- Keep the Dual Inner/Outer thigh machine away from walls and clear of any obstructions.
- Stop immediately if you experience shortness of breath, pain, or dizziness during your workout. Inspire strongly recommends consulting your doctor before starting an exercise program.

## **TOOLS REQUIRED FOR ASSEMBLY**

- Metric socket set (13mm, 16mm, 17mm, 18mm, and 19mm sockets)
- Metric wrenches (13mm, 16mm, 17mm, 18mm, and 19mm)
- 4mm, 5mm, and 6mm Allen wrenches (supplied in hardware pack)
- Adjustable wrench

# DUAL Inner/Outer PARTS & HARDWARE LIST

Item	Parts Description	Qty	Qty Rec'd
1	Main Frame	1	
2	Guide Cable Support	1	
3	Upright 1	1	
4	Rear Foot	1	
5	Base Frame	1	
6	Top Weight/Selector Stem	2	
7	Selector Handle	1	
8	Rubber Donut	4	
9	Top Weight Stop Assembly	2	
10	Guide Rods	4	
11	Upper Pulley Mount, Left	1	
12	Upper Pulley Mount, Right	1	
13	Cable Connector	1	
14	Back Pad Mount	1	
15	Back Pad	1	
16	Seat Pad	1	
17	Thigh Pad Mount	2	
18	Shaft Collar	2	
19	Thigh Pad	2	
20	Rear Shroud Plate Support	1	
21	Metal Shroud Placard Left	1	
22	Metal Shroud Placard Right	1	
23	Left Metal Shroud Plate	1	
24	Right Metal Shroud Plate	1	
25	Upper Metal Shroud	1	
26	Lower Metal Shroud	1	
27	Fabric Shroud	1	
28	Rubber Cup	2	
29	Rubber Tablet Holder	1	
30	Molded Top Cap	1	
31	Guide Rod Lube	1	
32	Touch-up Paint	1	
33	Main Cable	1	
34	Guide Cable	2	
35	Weight Stack Cable	2	

36	3 1/2" Pulley	4	
37	4 1/2" Pulley	3	

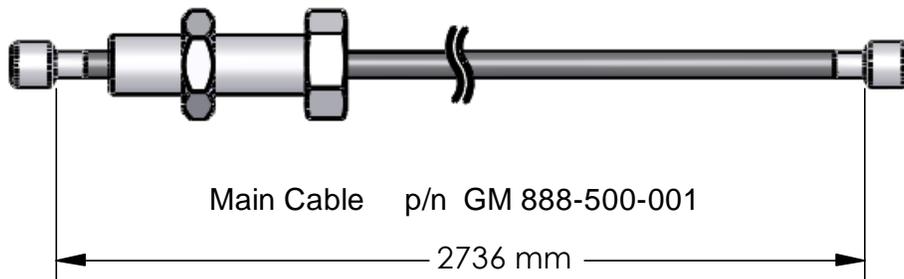
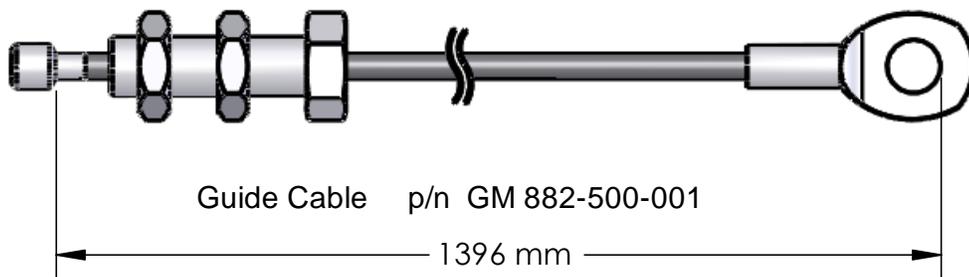
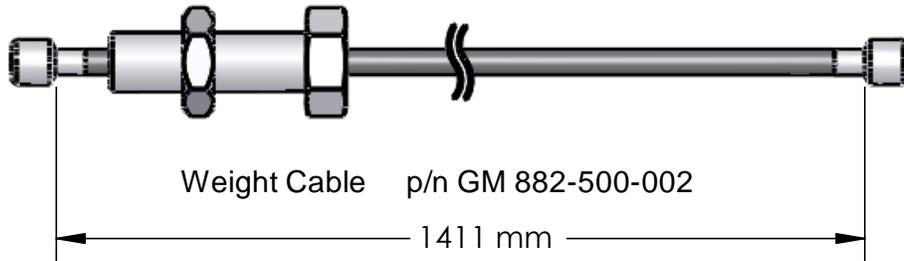
Item	Hardware Description	Qty	Qty Rec'd
1	M10 x 25 Hex Bolt	2	
2	M10 x 95 Hex Bolt	2	
3	M10 x 75 Hex Bolt	8	
4	M12 x 130 Hex Bolt	1	
5	M6 x 12 Button Head Bolt	8	
6	M10 x 125 Hex Bolt	2	
7	M10 x 50 Hex Bolt	1	
8	M10 x 50 Threaded Hex Bolt	3	
9	M10 x 25 Button Head Bolt	3	
10	M10 x 90 Hex Bolt	4	
11	M8 x 20 Hex Bolt	2	
12	M8 x 12 Button Head Bolt	9	
13	M10 x 25 Counter Sunk Bolt	4	
14	M10 x 70 Hex Bolt	7	
15	M8 x 100 Hex Bolt	1	
16	M8 x 20 Button Head Bolt	6	
17	M8 x 70 Button Head Bolt	2	

18	M10 Flat Washer	38	
19	M8 Flat Washer	20	
20	M6 Flat Washer	8	
21	M10 Large OD Flat Washer	2	
22	M12 Washer	2	

23	M10 Locknut	13	
24	M8 Locknut	3	
25	M12 Locknut	1	
26	Slotted Cable Bolt	2	

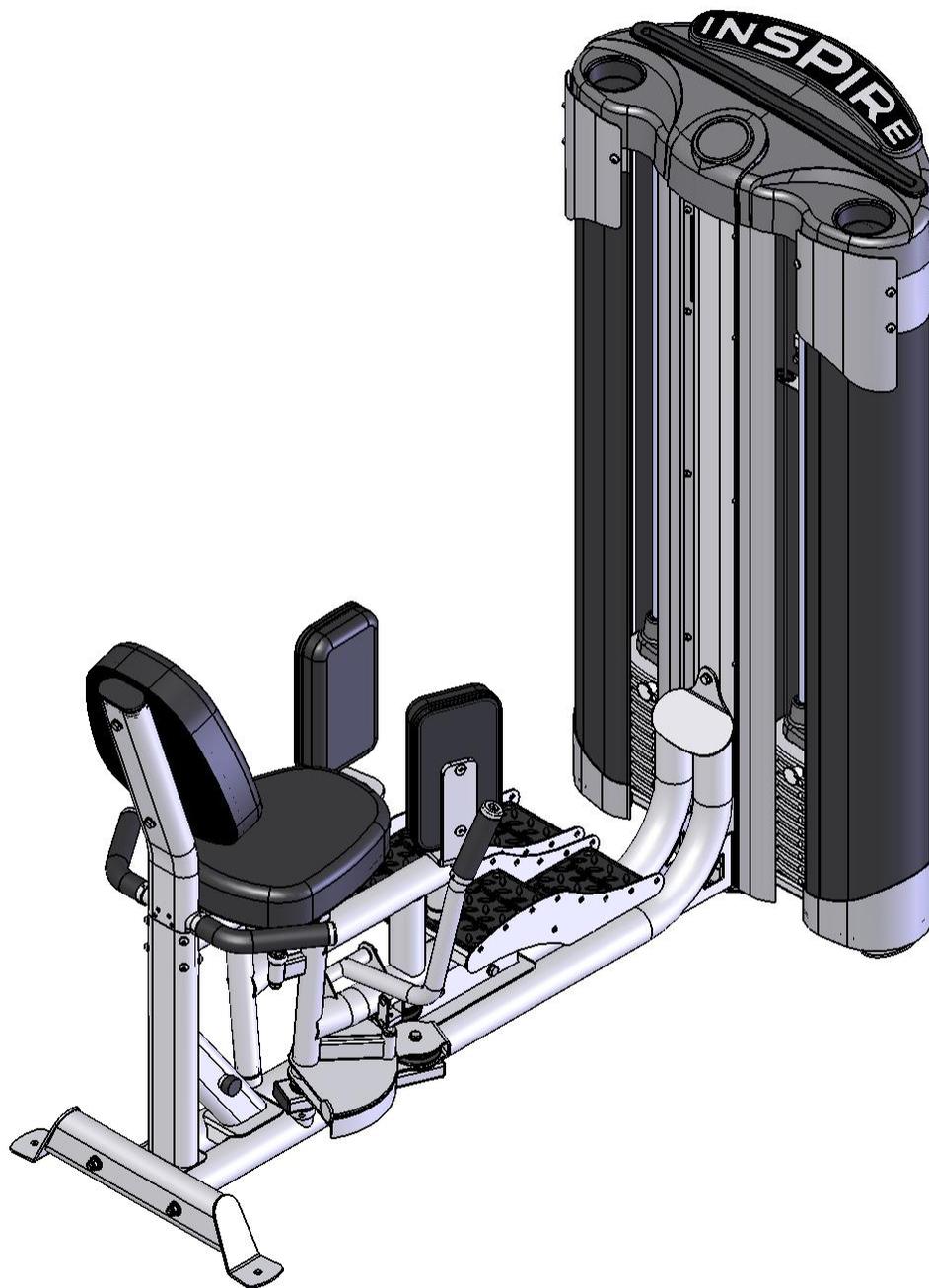
27	Weight Pin	2	
28	4 mm Allen Wrench	1	
29	5 mm Allen Wrench	1	
30	6 mm Allen Wrench	1	

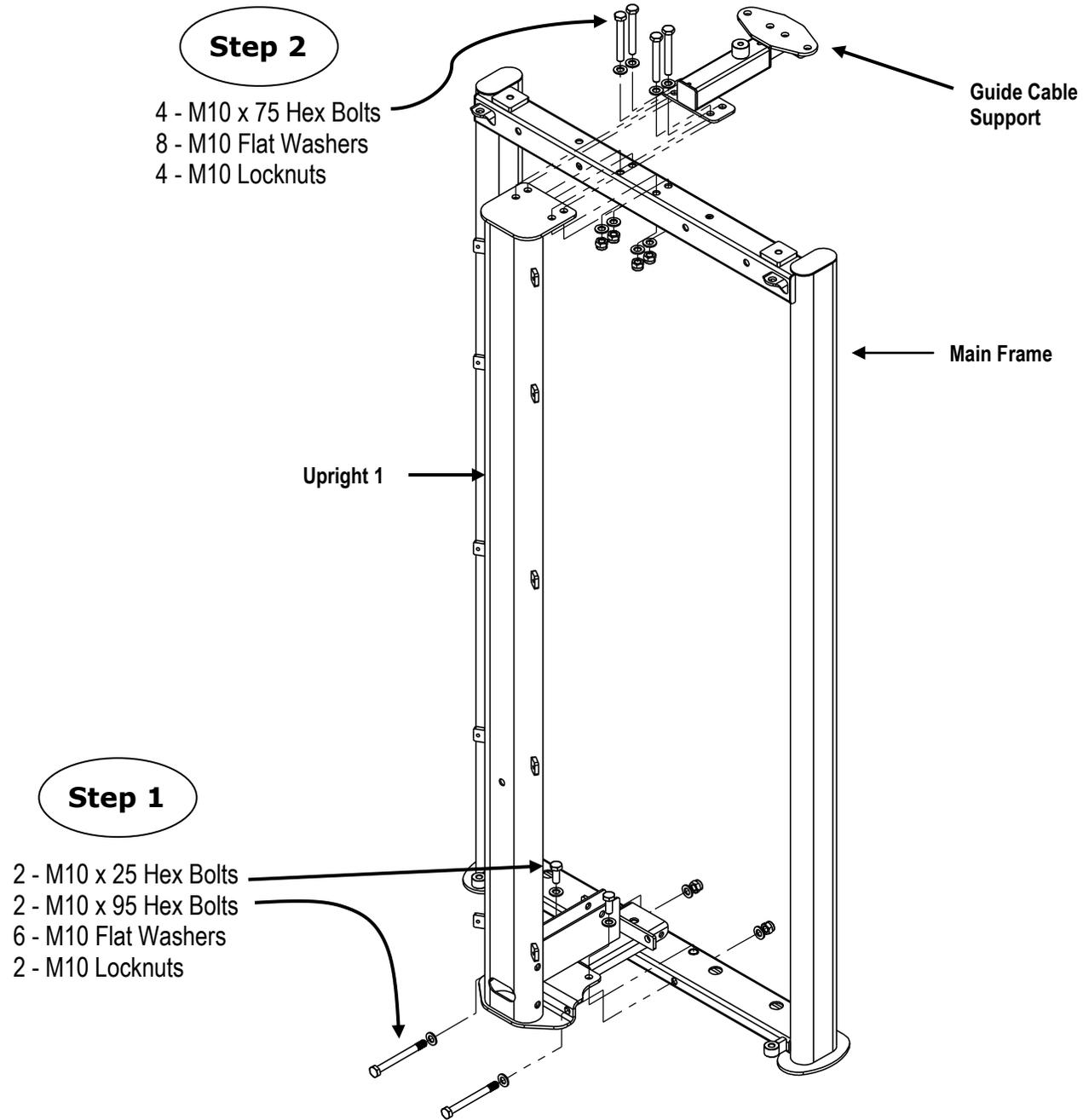
# DUAL LINE INNER/OUTER CABLE CHART



Cable lengths are in millimeters and for reference only.  
Cable lengths could change at any time without notice.

# ASSEMBLY INSTRUCTIONS





Step 1: Attach Upright 1 to the Main Frame using:

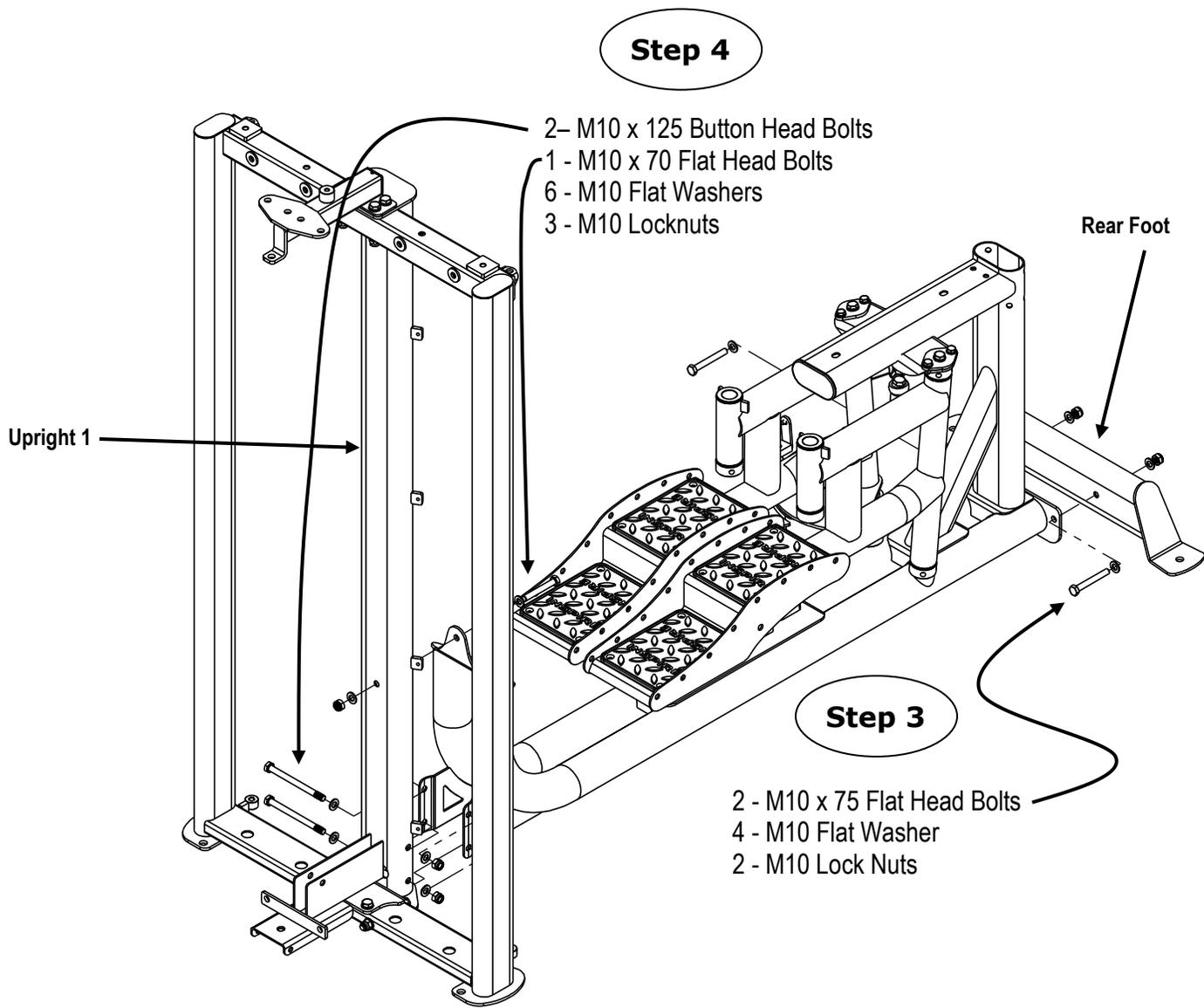
**NOTE: Finger Tighten Only.**

**2 - M10 x 25 Hex Bolts  
2 - M10 x 95 Hex Bolts  
6 - M10 Flat Washers  
2 - M10 Locknuts**

Step 2: Attach Guide Cable Support to Main Frame and Upright 1 using:

**NOTE: Finger Tighten Only.**

**4 - M10 x 75 Hex Bolts  
8 - M10 Flat Washers  
4 - M10 Locknuts**



Step 3: Attach the Rear Foot to Base Frame using:

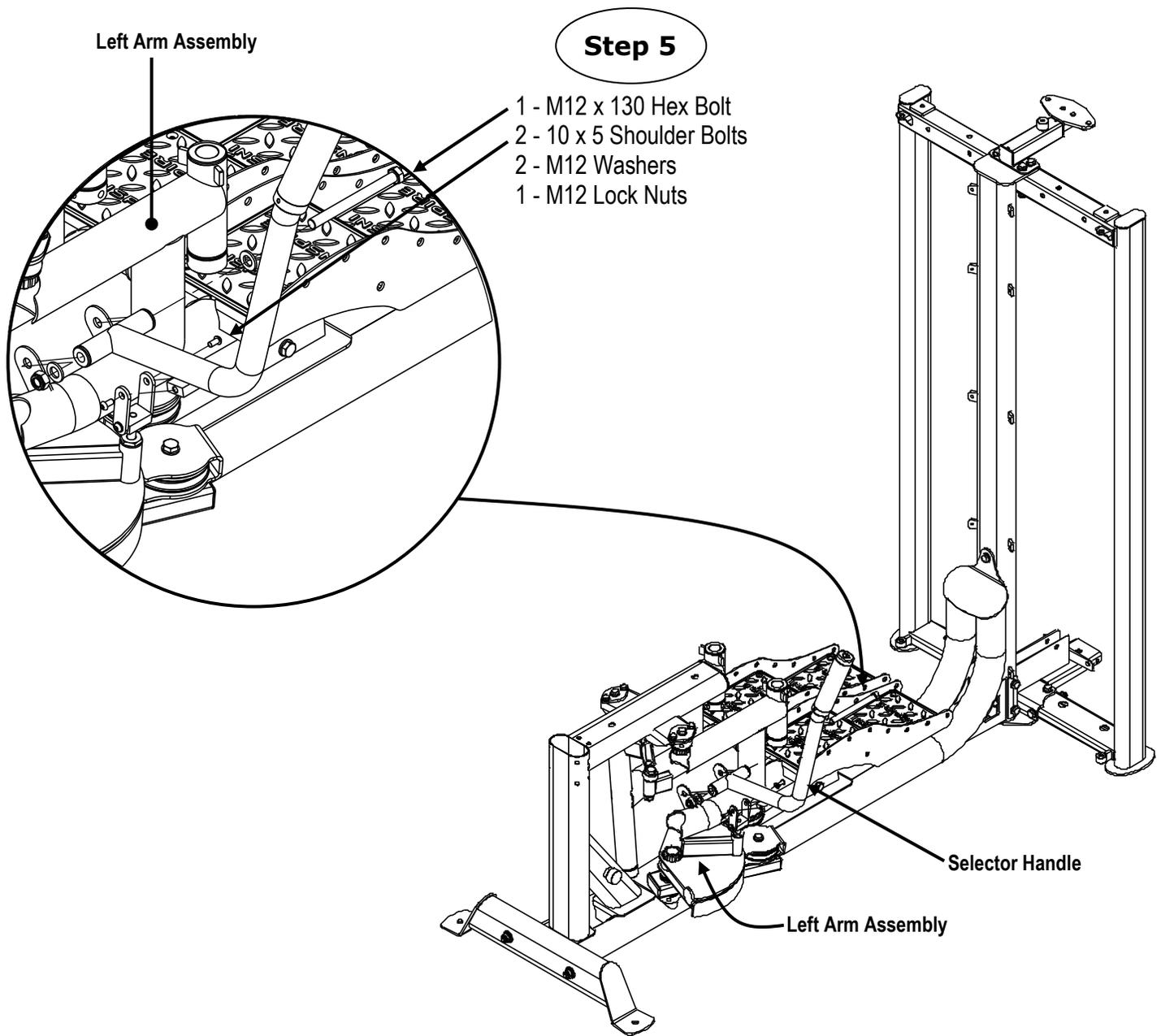
- 2 - M10 x 75 Hex Head Bolts**
- 4 - M10 Flat Washers**
- 2 - M10 Locknuts**

**NOTE: Wrench Tighten Now.**

Step 4: Attach the Base Frame to Upright 1 using:

- 1 - M10 x 70 Hex Head Bolts**
- 2- M10 x 125 Button Head Bolt**
- 6 - M10 Flat Washers**
- 3 - M10 Locknuts**

**NOTE: Wrench Tighten Now.**



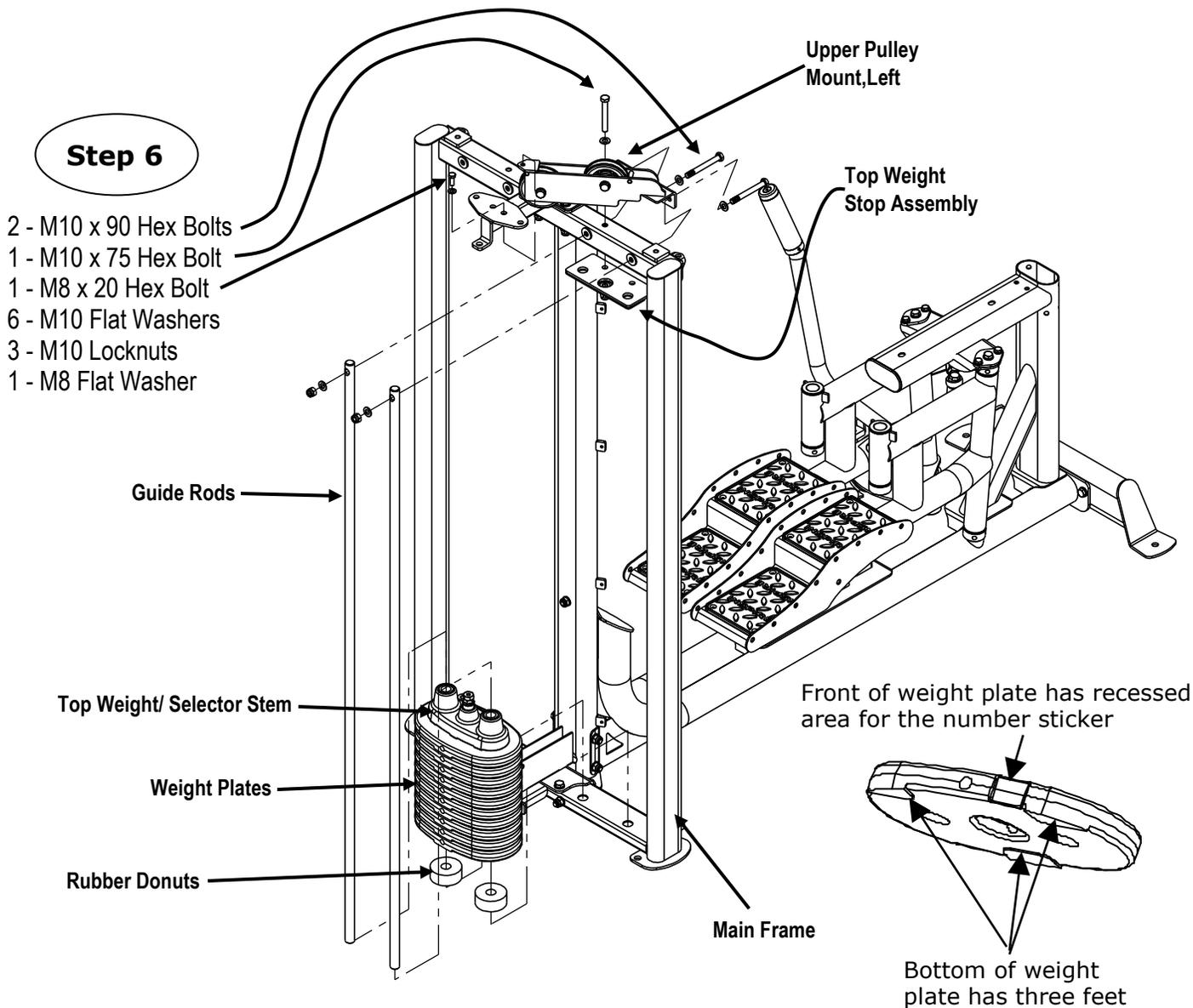
**Step 5**

- 1 - M12 x 130 Hex Bolt
- 2 - 10 x 5 Shoulder Bolts
- 2 - M12 Washers
- 1 - M12 Lock Nuts

Step 5: Attach the Selector Handle to Left Arm Assembly using:

- 1 - M12 x 130 Hex Head Bolts**
- 2 - 10 x 5 Shoulder Bolts**
- 2 - M12 Flat Washers**
- 1 - M12 Locknuts**

**NOTE: Wrench Tighten The M12 Bolt To Secure The Selector Handle, But Do Not Over Tighten. Selector Handle Must Move Freely. Wrench Tighten The Shoulder Bolts.**



Step 6: Insert two Guide Rods into the holes in the bottom tube of the Main Frame. Carefully tilt the Guide Rods back away from the machine. Slide one Rubber Donut into each guide Rod. Slide ten Weight Plates onto the Guide Rods. Make sure the recessed area on the front of the weight plate is facing towards the front of the machine. Slide Top Weight/Selector Stem onto the Guide Rods. Slide the Top Weight Stop Assembly onto the Guide Rods making sure the rubber pad is facing down. Attach the Upper Pulley Mount, Top Weight Stop Assembly, and Guide Rods to the Main Frame Using:

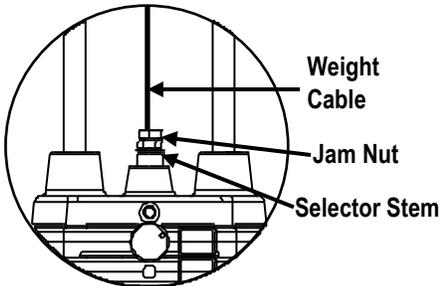
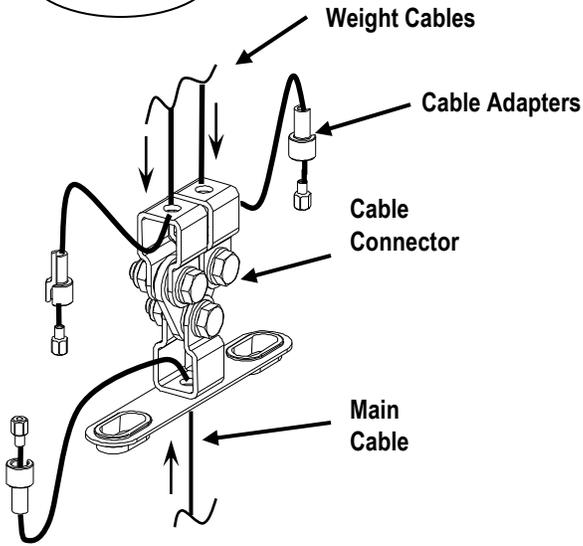
- 1 - M10 x 75 Hex Bolt**
- 2 - M10 x 90 Hex Bolts**
- 6 - M10 Flat Washers**
- 3 - M10 Locknuts**
- 1 - M8 x 20 Hex Bolt**
- 1 - M8 Flat Washer**

**NOTE: Finger Tighten Only.**

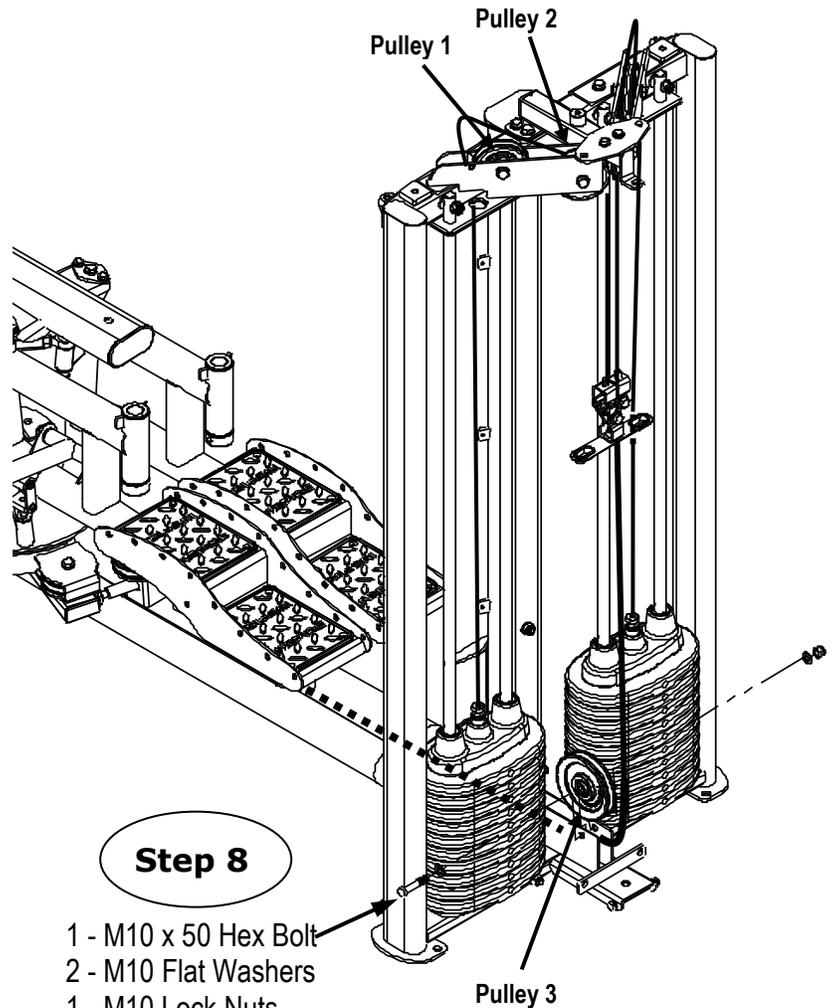
Step 7: Repeat Step 6 for Right side.

**NOTE: Finger Tighten Only.**

**Step 9**

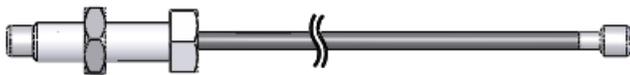


Thread Bolt completely into Selector Stem and tighten Jam Nut

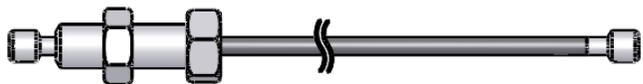


**Step 8**

- 1 - M10 x 50 Hex Bolt
- 2 - M10 Flat Washers
- 1 - M10 Lock Nuts



Weight Cable p/n GM 882-500-002



Main Cable p/n GM 888-500-001

Step 8: Route the Main Cable through the upright and then install Pulley 3 using:

- 1 - M10 x 50 Hex Bolt**
- 2 - M10 Washers**
- 1 - M10 Lock Nuts**

**NOTE: Wrench Tighten Now.**

Step 9: On the Weight Cable, install the Hex Bolt end completely into the Selector Stem and tighten the Jam Nut. Route the Weight Cable up over Pulley 1, then over and down Pulley 2. Be sure the Weight Cable is routed between the pulleys and the cable retainer pins. Feed the end of the Weight Cable through Cable Connector as shown, attach one Cable Adapter and pull the Weight Cable back to seat the Cable Adapter. Repeat for the other side.

**NOTE: The Cable Hex Bolts need to be threaded completely into the Selector Stems and the Jam Nuts fully tightened to prevent the Cable Hex Bolts from coming loose.**

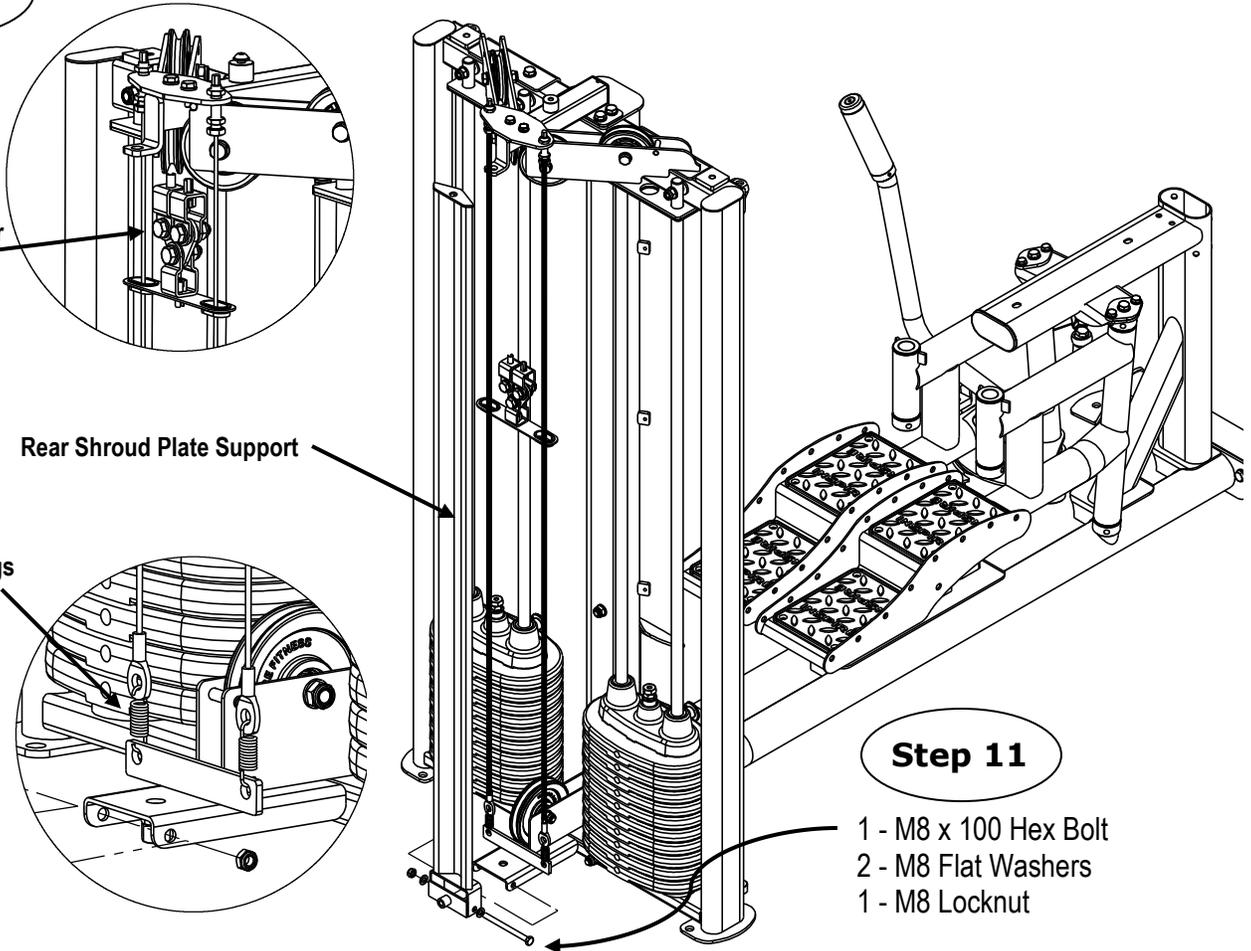
## Step 10

Install Guide Cables

Cable Connector Assembly

Rear Shroud Plate Support

Springs



## Step 11

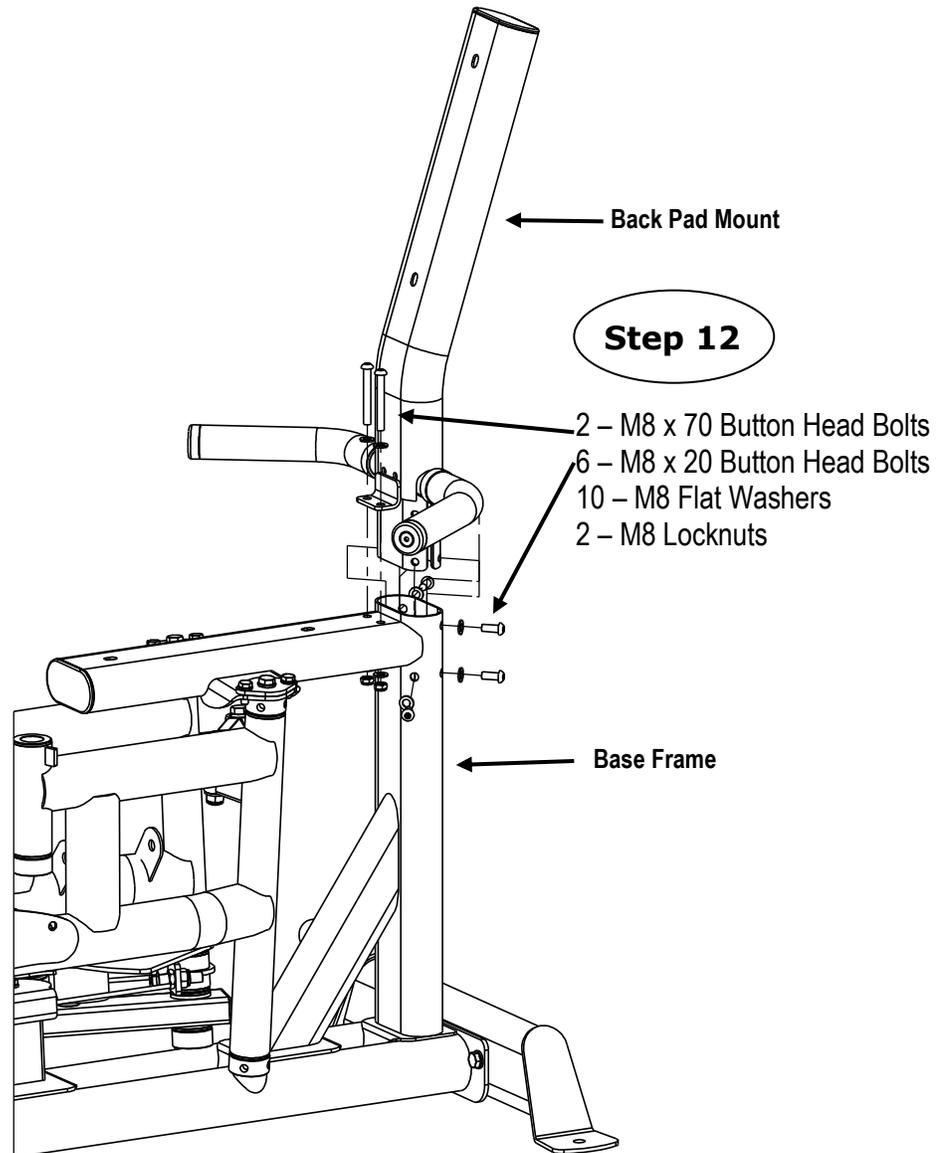
Step 10: Insert the eyelet end of the Guide Cable through the plastic bushing in the Cable Connector Assembly. Attach one end of a Spring to the eyelet and the other end to the hole in the plate at the bottom of Upright 1. Insert the bolt end into the hole in plate on the Guide Cable Support. Make sure there is one jam nut on the bottom side the plate and the other jam nut is on the top side of the plate. Tighten the top jam nut just enough to make the Guide Cable tight. Tighten the bottom jam nut against the bottom of the plate so the bolt will not come loose during use.

Step 11: Attach the Rear Shroud Plate Support to Upright 1 and Main Frame using:

**1 - M8 x 100 Hex Bolt**  
**2 - M8 Flat Washers**  
**1 - M8 Locknut**

**Optional:** Insert one M10 x 50 Fully Threaded Bolt from Step 16 to hold/stabilize the Rear Shroud Plate Support in place until top Shroud Plate is attached.

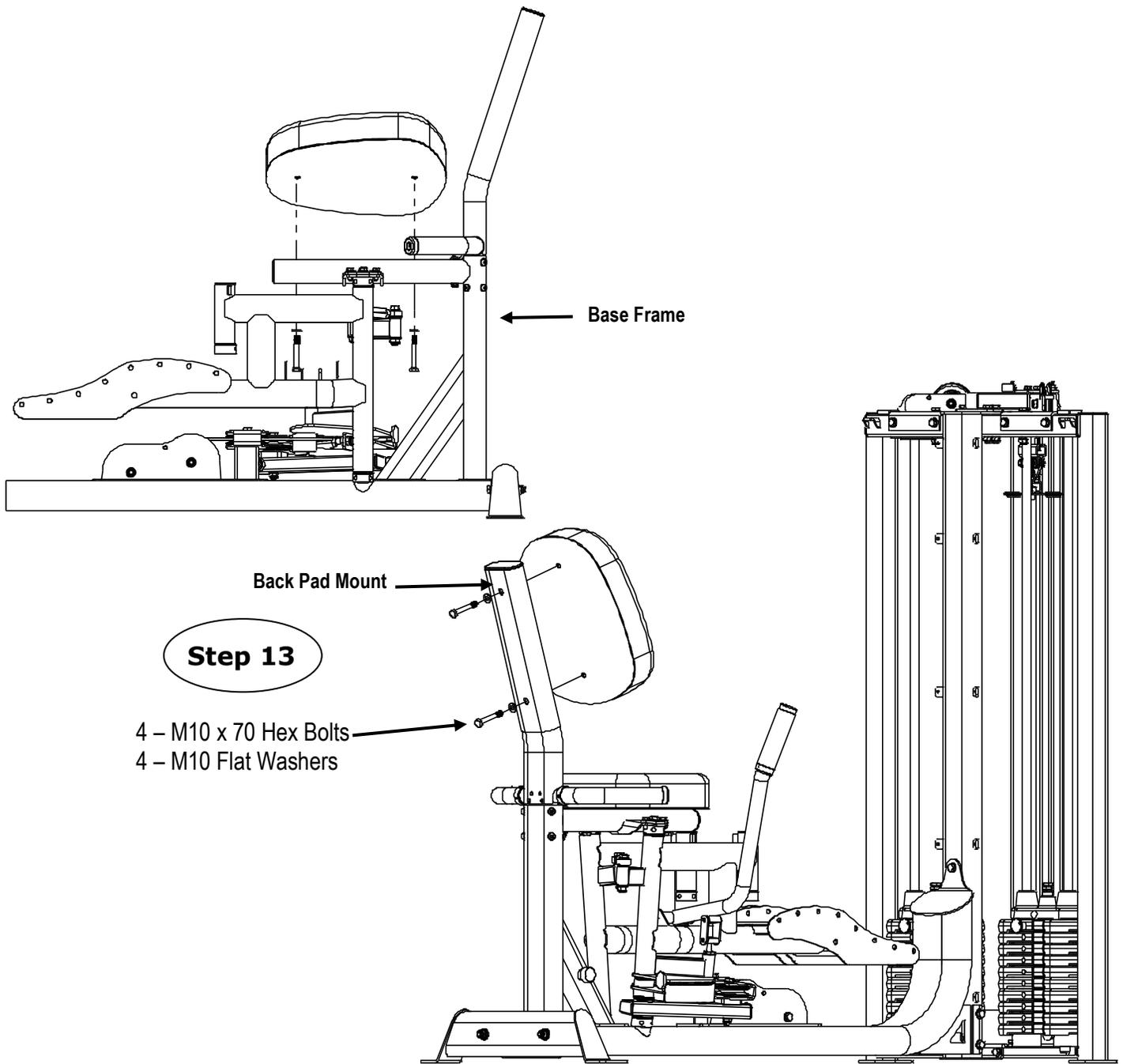
**NOTE: Wrench tighten all hardware from Steps 2, 5, 6, 7 and 11 now.**



Step 12: Attach the Back Pad Mount to the Base Frame using:

- 2 - M8 x 70 Button Head Bolts**
- 6 - M8 x 20 Button Head Bolts**
- 10 - M8 Flat Washers**
- 2 - M8 Locknuts**

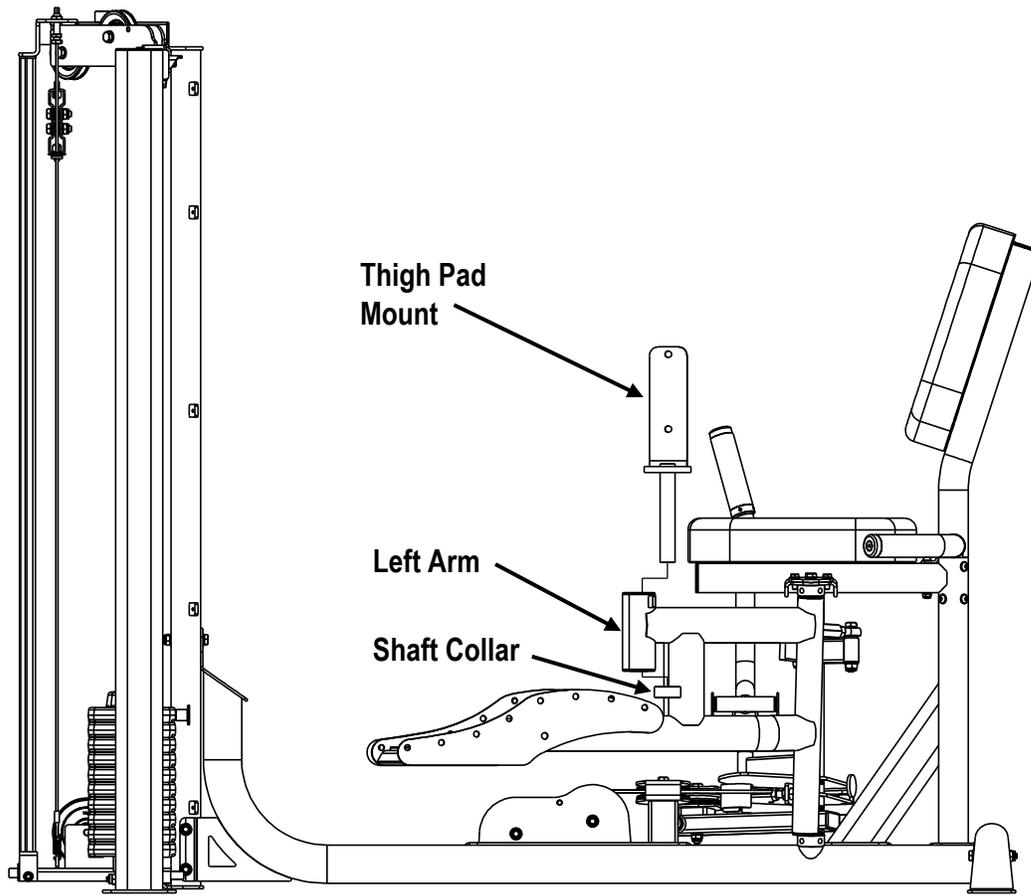
**NOTE: Wrench Tighten Now.**



Step 13: Attach the Seat Pad to the Base Frame and Back Pad to Back Pad Mount using:

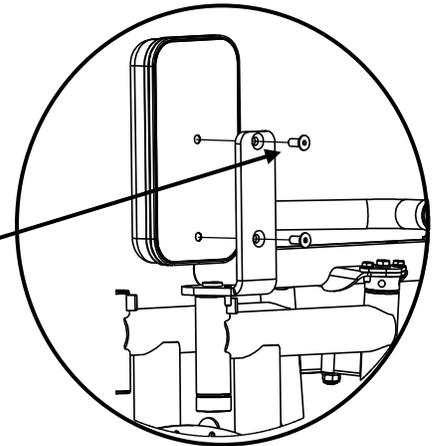
**4 - M10 x 70 Hex Bolts**  
**4 - M10 Flat Washers**

**Note: Wrench Tighten Now.**



**Step 14**

2 – M10 x 25 Flat Head Screws

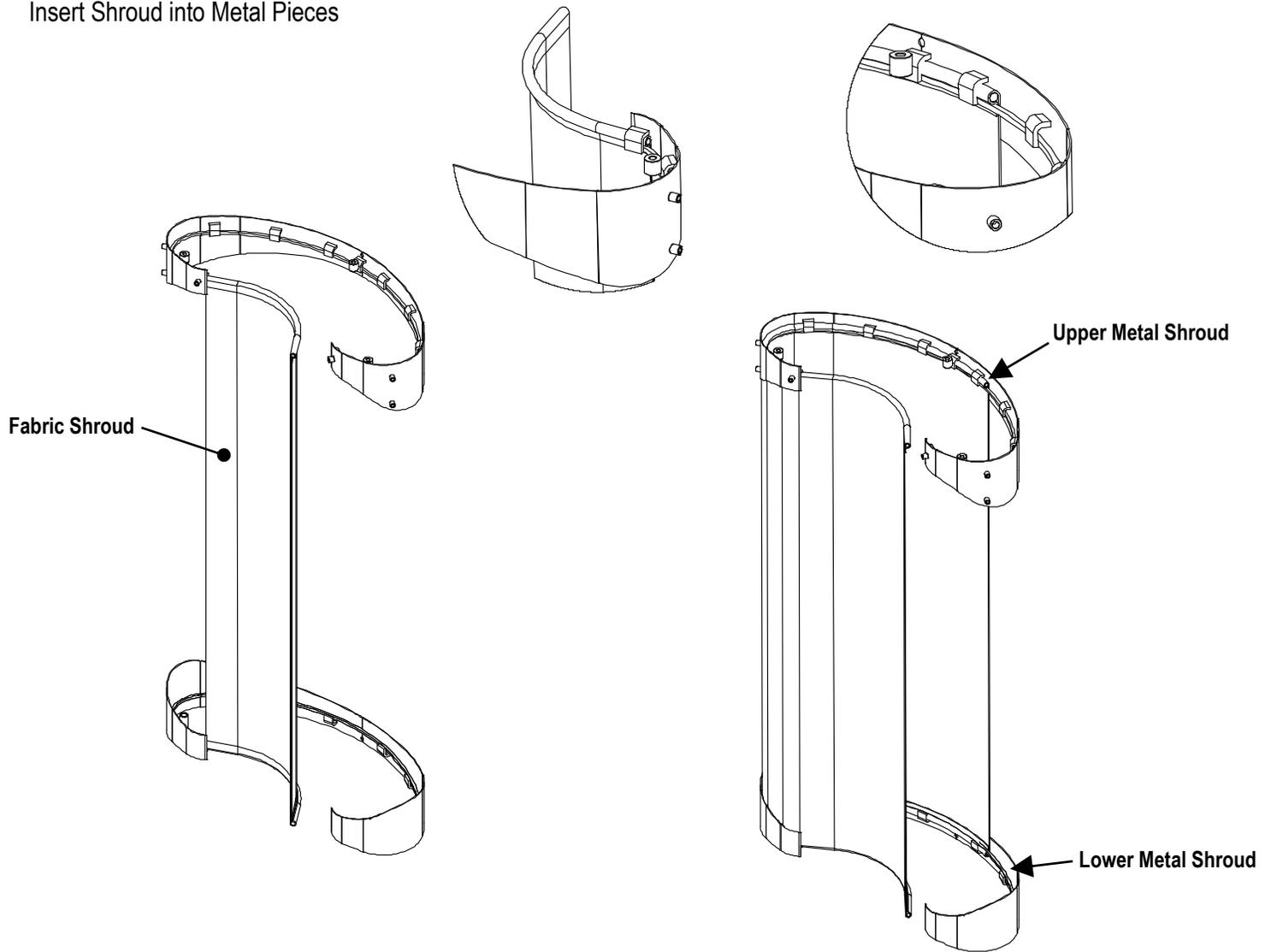


Step 14: Insert Thigh Pad Mount into Left Arm, followed by sliding Shaft Collar onto Thigh Pad Mount and tighten Set Screws. Attach the Thigh Pad to Thigh Pad Mount using: **2 – M10 x 25 Flat Head Screws**

**NOTE: Repeat for Right Arm and Thigh Pad Mount.**

## Step 15

Insert Shroud into Metal Pieces



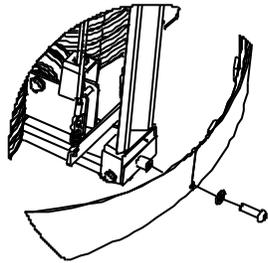
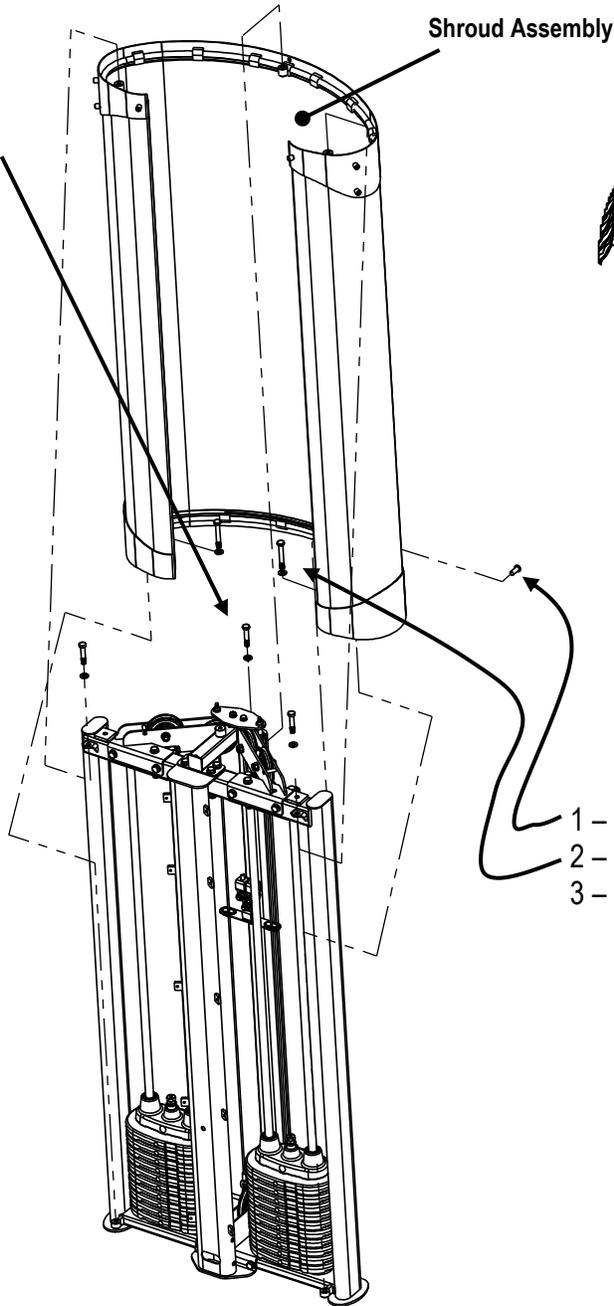
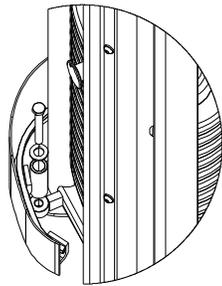
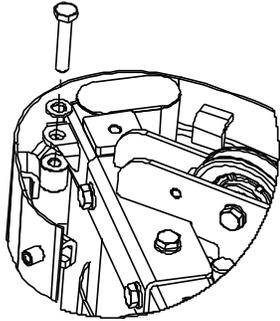
Step 15: To install Fabric Shroud, start from one end of the Lower Metal Shroud and insert the Fabric Shroud inwards as shown. Make sure to have the same orientation as shown or else the fabric shroud will be installed backwards. Continue to pull the Fabric Shroud along the inside of the Lower Metal Shroud until it approaches the other end.

Repeat above for the Upper Metal Shroud. Be sure to pull tight as fabric shroud is wrapped.

If ripples appear on the fabric shroud, stretch and smooth out the fabric shroud to give a nice smooth consistency to the shroud.

**Step 17**

- 3 - M10 x 50 Fully Threaded Hex Bolts
- 3 - M10 Flat Washers



**Step 16**

- 1 - M10 x 25 Button Head Bolt
- 2 - M10 x 70 Hex Bolts
- 3 - M10 Flat Washers

Step 16: Attach the Lower Metal Shroud to the Upright 1 and Main Frame using:

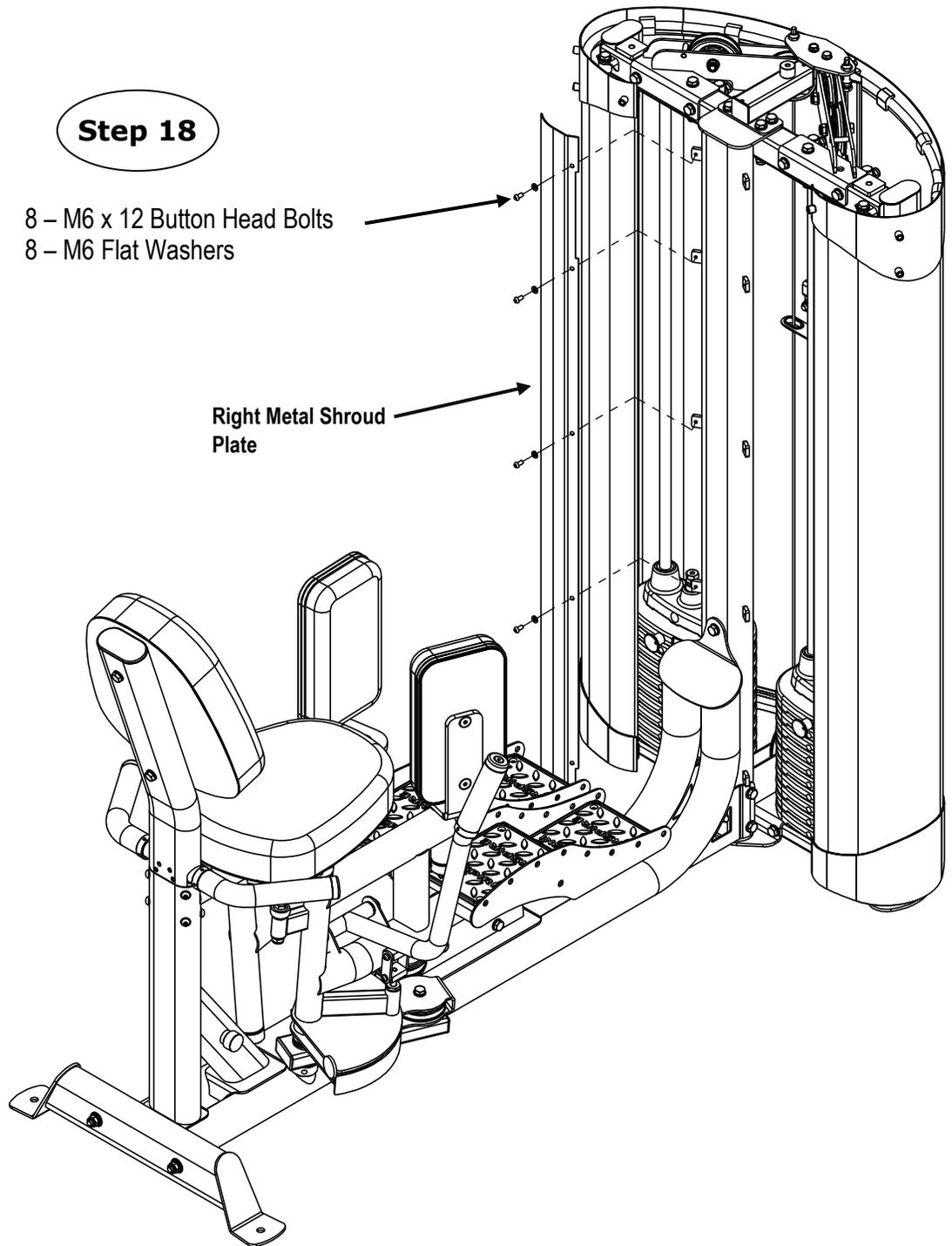
**NOTE: Wrench Tighten Now.**

- 1 - M10 x 25 Button Head Bolt**
- 2 - M10 x 70 Hex Bolts**
- 3 - M10 Flat Washers**

Step 17: Attach the Upper Metal Shroud to the Guide Cable Support and Main Frame using:

**NOTE: Tighten bolts until fabric shroud is tight.**

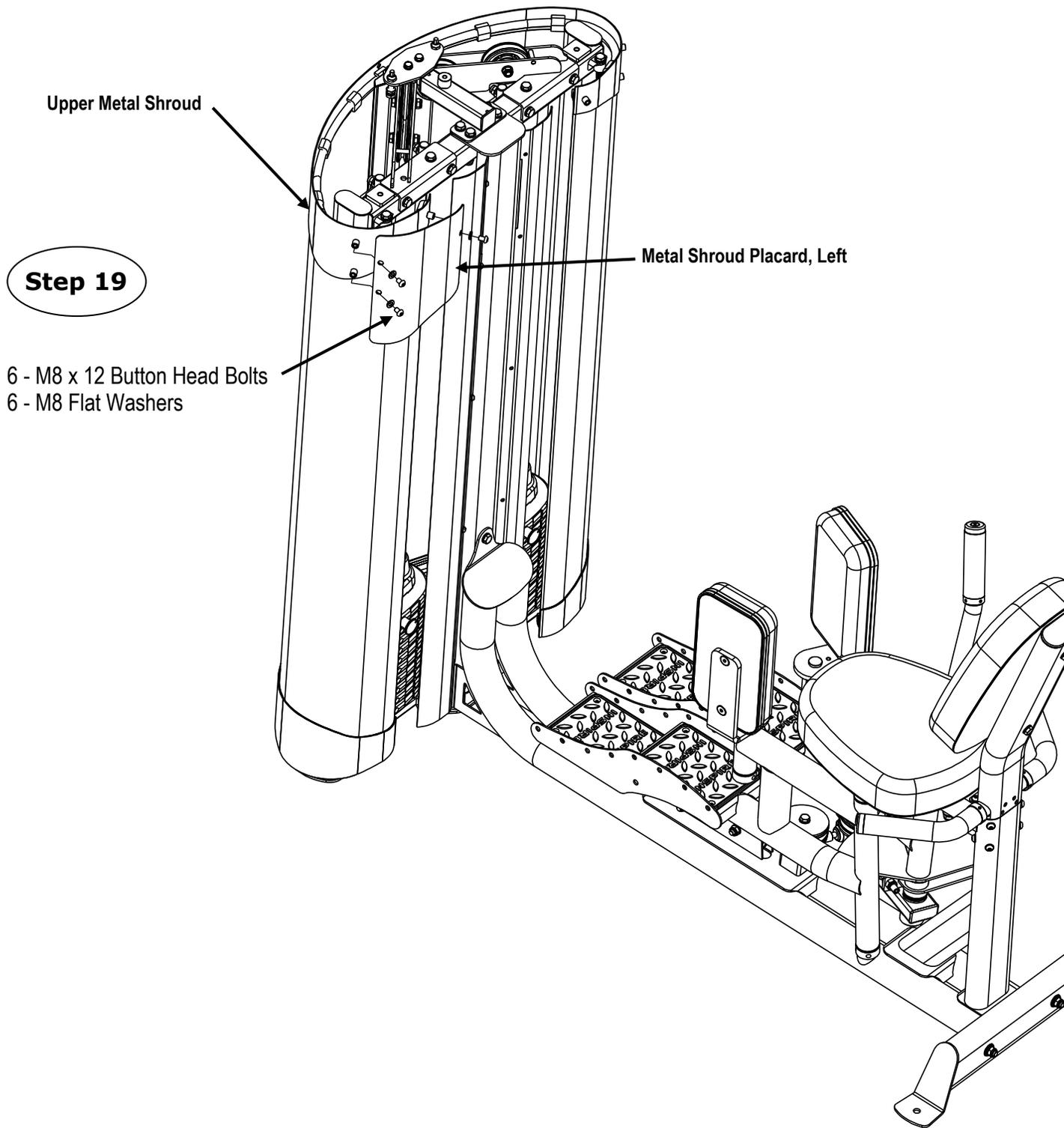
- 3 - M10 x 50 Fully Threaded Bolts**
- 3 - M10 Flat Washers**



Step 18: Attach Right and Left Metal Shroud Plates to Upright 1 using:

**8 – M6 x 12 Button Head Bolts**  
**8 – M6 Flat Washers**

**NOTE: Wrench Tighten Now.**



Step 19: Attach the Left and Right Metal Shroud Placard to the Upper Metal Shroud using:

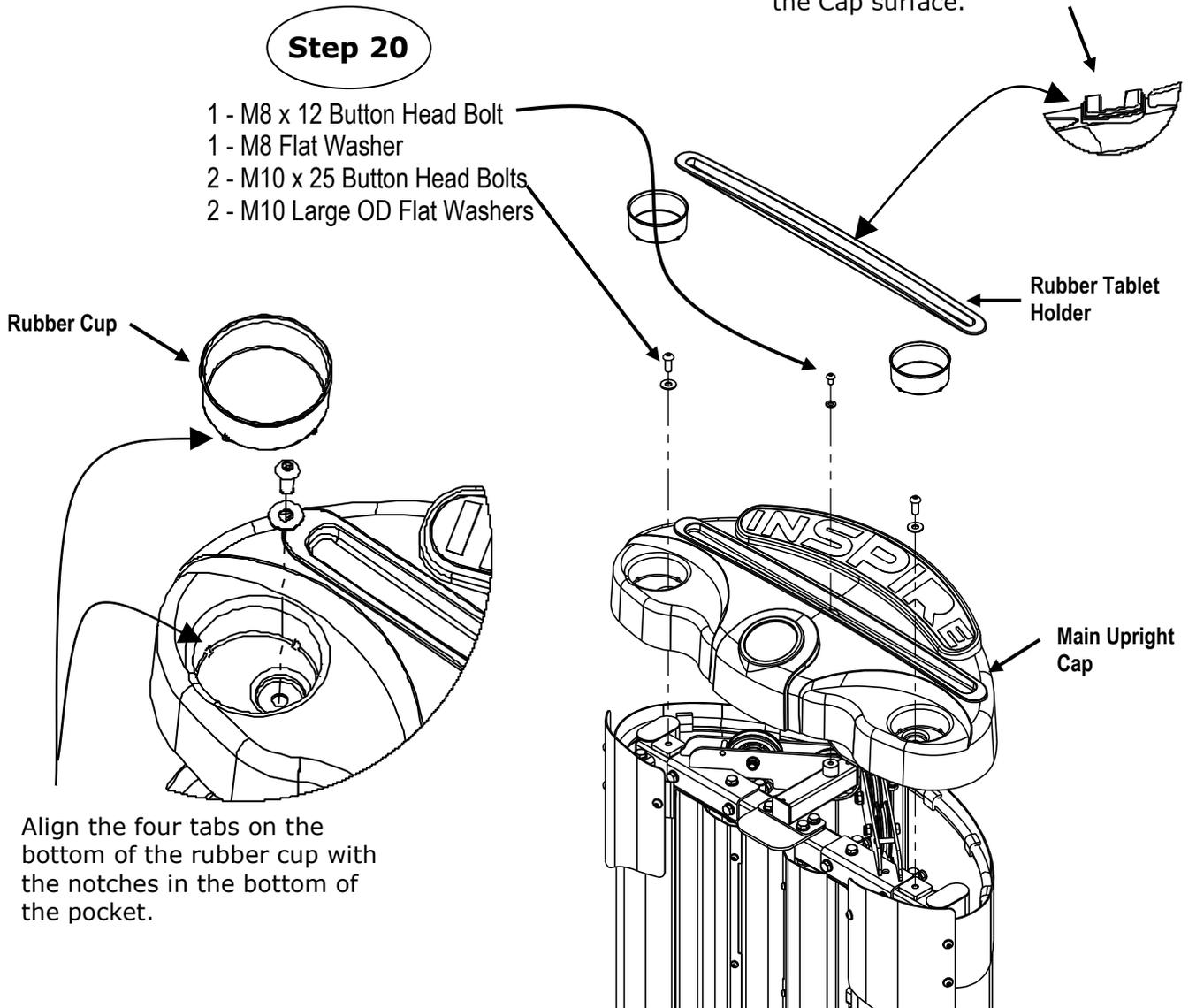
- 6 – M8 x 12 Button Head Bolts**
- 6 – M8 Flat Washers**

**NOTE: Wrench Tighten Now.**

**Step 20**

- 1 - M8 x 12 Button Head Bolt
- 1 - M8 Flat Washer
- 2 - M10 x 25 Button Head Bolts
- 2 - M10 Large OD Flat Washers

Rubber tablet holder only fits one way. Make sure the outer edge of the tablet holder sits flat against the Cap surface.



Align the four tabs on the bottom of the rubber cup with the notches in the bottom of the pocket.

Step 20: Attach the Main Upright Cap to the Main Frame using:

- 2 - M10 x 25 Button Head Bolts**
- 2 - M10 Large OD Flat Washers**
- 1 - M8 x 12 Button head Bolts**
- 1 - M8 Flat washer**

**Note : Tighten Bolts, but do not over tighten.**

Align the four tabs on the bottom of the Rubber Cups with the four notches in the bottom of the pockets in the Main Upright Cap and insert the Rubber Cups into the pockets. Insert the Rubber Tablet Holder into the Pocket in the Main Upright Cap. The Rubber Tablet Holder only fits one way. Make sure the outer edge of the Rubber Tablet Holder sits flat against the Main Upright Cap.

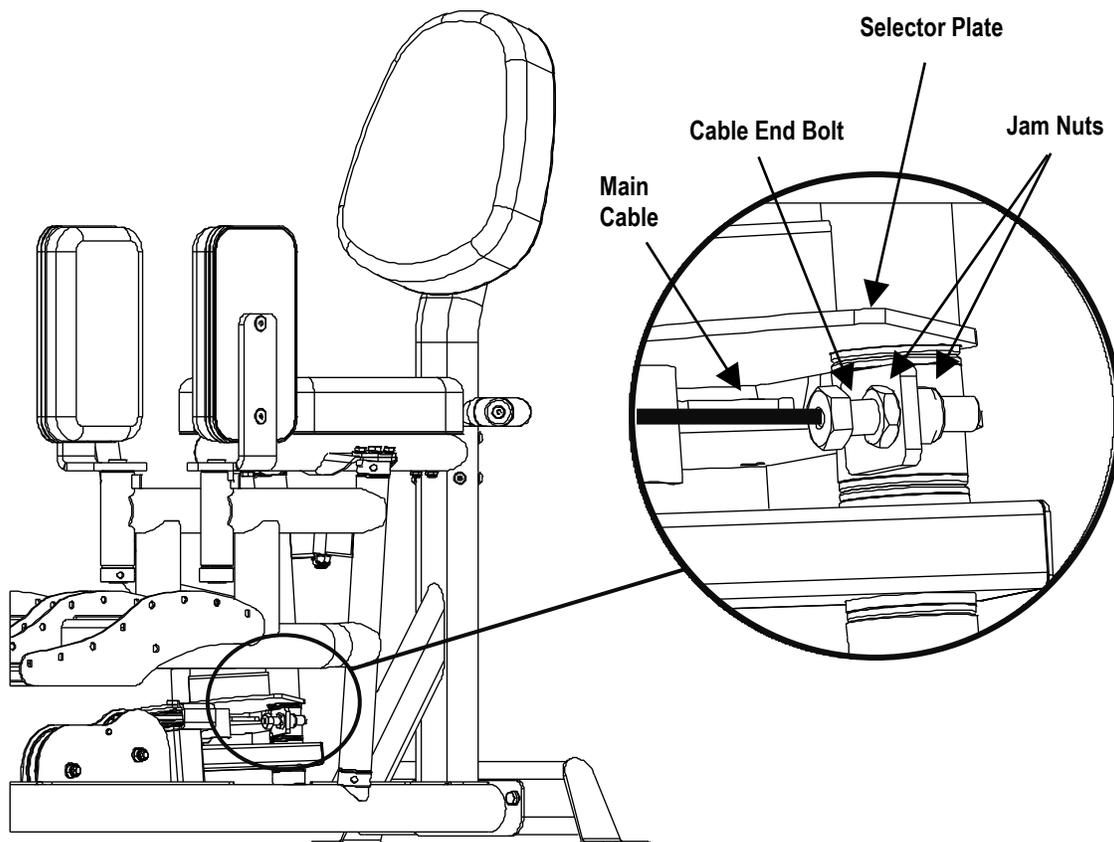
**Warning: Make sure all Cable End Bolts and Jam Nuts are fully tightened before using or adjusting the machine!**

## Cable Adjustment

After completion of assembly, it is necessary to seat the Cables. Start by verifying that Cables are centered in the grooves of all Pulleys and clear of all guides and potential obstructions.

**Shake Down:** Select a weight that you can comfortably handle. Perform a standard exercise and hold the first repetition. Now, lightly bounce the Weights up and down several times. This will help seat the Cables into the Pulleys and prepare the Dual Inner/Outer Thigh machine for final adjustments.

Adjust the Cable with the Cable End Bolt, located under the Selector Plate, to remove any new slack. Make sure the Top Weights are slightly touching the first Weight Plates after adjustment. **Fully tighten the Jam Nuts now.**



# DECAL REFERENCE

NOTICE				
<i>This INSPIRE product is not intended for commercial use.</i>				
IN HOME MAINTENANCE	Weekly	3 Months	Yearly	2 Years
Inspect; Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins	X			
Clean; Upholstery	X			
Inspect; Cables and their fittings	X			
Inspect taughtness of all shrouds	X			
Inspect; Accessory Bars and Handles		X		
Inspect; All Decals		X		
Inspect; All nuts and Bolts Tighten if Needed.		X		
Inspect; Anti-Skid Surfaces		X		
Clean & Lubricate; Guide Rods with a Teflon(PTFE) based lubricant (Superlube)		X		
Lubricate; Seat Sleeves and all plastic slides		X		
Clean & Wax; All Glossy Finishes			X	
Replace; Cables, Belts and Connectin Parts.				X

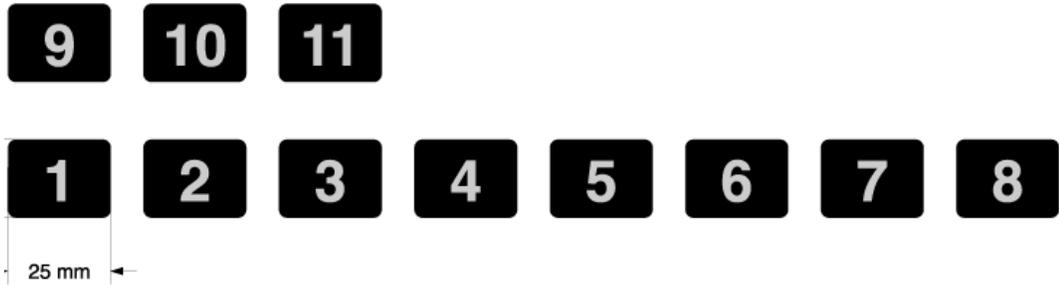
**INSPIRE™**  
 BY HEALTH IN MOTION LLC  
 877-738-1729  
[www.inspirefitness.net](http://www.inspirefitness.net)  
 Serial # 4-05-05-00001

This product covered by one or more of the following US Patents and others pending: 5,330,405; 5,944,641; 5,961,427; 7,645,217; 7,722,513; 7,837,600; 7,905,818; 8,096,929; 8,870,718.

⚠ WARNING

USE ONLY GENUINE INSPIRE REPLACEMENT PARTS. FAILURE TO DO SO WILL VOID WARRANTY AND COULD RESULT IN SERIOUS INJURY. THERE IS A RISK ASSUMED BY INDIVIDUALS WHO USE THIS TYPE OF EQUIPMENT. TO MINIMIZE THE RISK, ALWAYS FOLLOW THESE RULES.

1. READ & UNDERSTAND ALL ENCLOSED INSTRUCTIONS BEFORE USING THIS EQUIPMENT.
2. INSPECT EQUIPMENT BEFORE EACH USE. Replace parts that show any wear or damage. If in doubt about a certain part, DO NOT use the equipment until the part is replaced. Failure to replace worn or damaged parts may result in injury.
3. FOLLOW MAINTENANCE SCHEDULE on the "NOTICE" sticker
4. CONSULT YOUR PHYSICIAN BEFORE STARTING ANY EXERCISE PROGRAM. Warm up properly before exercising. Stop exercising if you feel faint or dizzy.
5. TO PREVENT THE POSSIBILITY OF SERIOUS INJURY, KEEP CLEAR OF ALL MOVING PARTS. DO NOT ATTEMPT TO FREE ANY JAMMED PART BY YOURSELF. Obtain assistance in order to avoid possible injury.
6. Take your time and do not rush exercise. Practice proper breathing, NEVER hold your breath.
7. CHILDREN SHOULD NOT BE ALLOWED TO USE THIS EQUIPMENT. To avoid possible injury, children should be kept at a safe distance when this equipment is in use. Teenagers should not use this equipment without adult supervision.
8. CALL YOUR AUTHORIZED INSPIRE DISTRIBUTOR if you have any questions on the proper use or maintenance of this equipment.



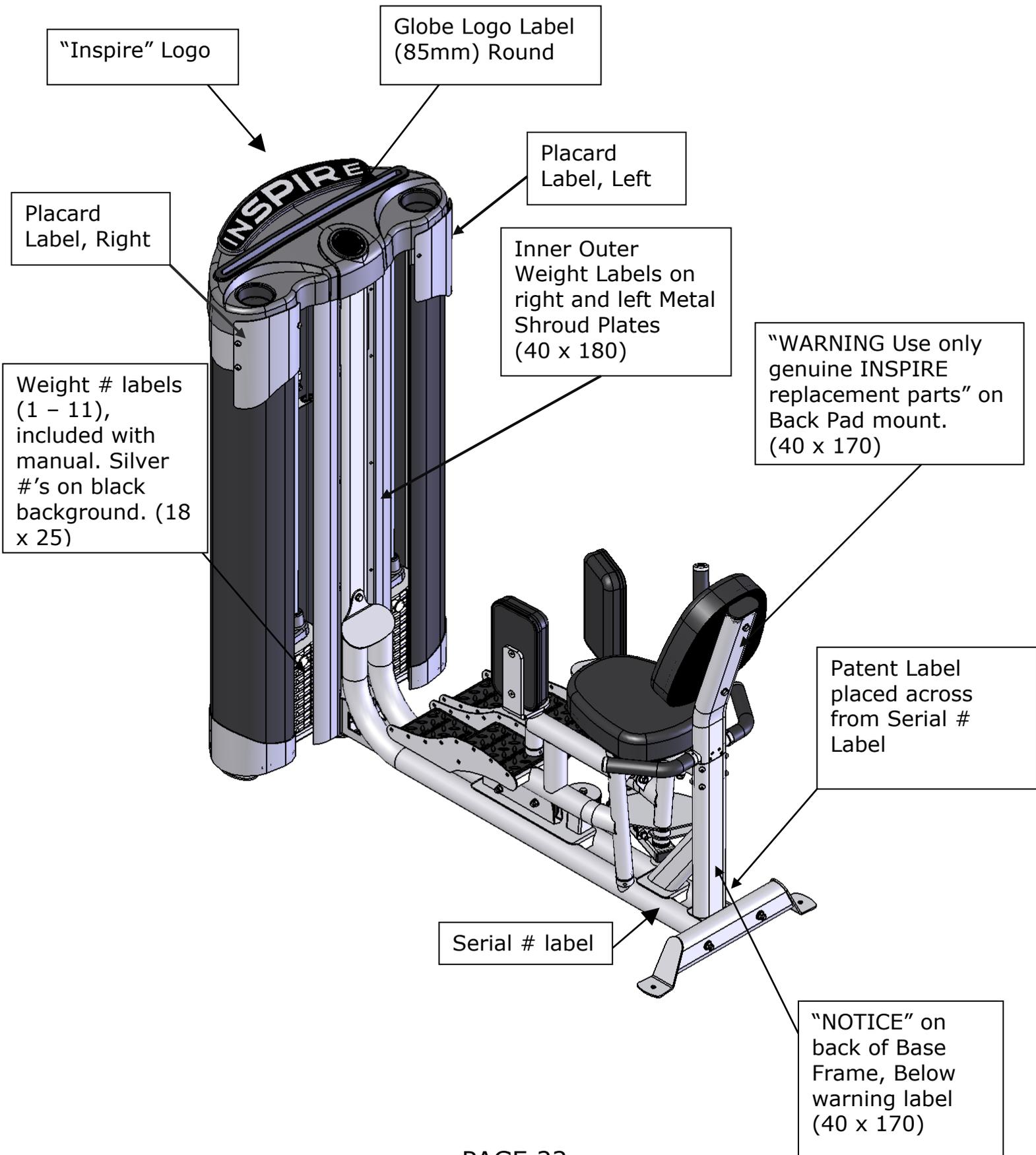
## DECAL REFERENCE



INNER/ OUTER THIGH		
No.	lb.	kg.
1	10	5
2	20	9
3	30	14
4	40	18
5	50	23
6	60	27
7	70	32
8	80	36
9	90	41
10	100	45
11	110	50



# DECAL PLACEMENT



## Training Tips

*CONSULT A PHYSICIAN BEFORE STARTING ANY EXERCISE PROGRAM*

1. **Always warm up** before you start weight training. This helps get your muscles warm and prevents injury. You can warm up with light cardio or by doing a light set of each exercise before going to heavier weights.
2. **Control the weight.** Always work with a weight that you can handle through a full range of motion. Slow and steady movements are recommended.
3. **Breathe.** Don't hold your breath during your set. Holding your breath builds internal pressure which increases your chance for broken blood vessels, as well as a hernia.
4. **Sit up straight.** Pay attention to your posture and keep everything straight. Engage your abs in every movement to keep balanced and protect your spine.

## **GENERAL MAINTENANCE INFORMATION**

- Periodically inspect the cables for splitting, cracking or fraying. Also, watch for bulging or flat areas in the cable.
- Immediately replace cables at the first signs of damage or wear. Never use equipment with damaged or worn cables.
- Cables naturally stretch over time, so check cable slack periodically and adjust cable tension as needed.
- Regularly inspect product for loose hardware.
- Do not use or store equipment outdoors.
- Inspect snap links, swivels, handles and weight stack pin for wear or damage. If wear or damage exists, replace immediately.
- Locate and familiarize yourself with all warning decals on the machine.
- Replace damaged or worn upholstery immediately.
- Periodically wipe down guide rods with a dry cloth and re-apply a thin coat of a teflon-based lubricant.

# MAINTENANCE SCHEDULE

ROUTINE	COMMERCIAL/ LIGHT COMMERCIAL MAINTENANCE	HOME MAINTENANCE	ENTRY DATE						
Inspect: Links, Pull Pins, Spring Clips, Swivels, Weight Stack Pins.	DAILY	WEEKLY							
Clean: Upholstery.	DAILY	WEEKLY							
Inspect: Cables and their Fittings for wear or looseness.	DAILY	WEEKLY							
Inspect: Tautness of all Shrouds.	DAILY	WEEKLY							
Inspect: Accessory Bars and Handles.	WEEKLY	3 MONTHS							
Inspect: All Decals.	WEEKLY	3 MONTHS							
Inspect: All Nuts and Bolts. Tighten if Needed.	WEEKLY	3 MONTHS							
Inspect: Anti-Skid surfaces.	WEEKLY	3 MONTHS							
Clean and Lubricate: Guide Rods with a Teflon based lubricant.	WEEKLY	3 MONTHS							
Lubricate: Seat Sleeves, all Plastic Slides, and Linear Bearings.	WEEKLY	3 MONTHS							
Clean and Wax: All Glossy Finishes.	6 MONTHS	YEARLY							
Replace: Cables, Belts, and Connecting Parts.	YEARLY	2 YEARS							

# INSPIRE

## Warranty.

This Warranty applies to Inspire Strength products manufactured or distributed by Health In Motion LLC.

### CONSUMER USE:

#### LIMITED LIFETIME FRAME:

Includes Frame and Welds

#### LIMITED LIFETIME PARTS:

Includes Upholstery, Hardware, etc.

#### LIMITED LIFETIME MOVING PARTS:

Includes Pulleys, Cables, etc.

### LIGHT-COMMERCIAL USE:

#### LIMITED LIFETIME FRAME:

Includes Frame and Welds

#### 10 YEAR PARTS:

Includes Upholstery, Hardware, etc.

#### 10 YEAR MOVING PARTS:

Includes Pulleys, Cables, etc.

### COMMERCIAL USE:

#### LIMITED LIFETIME FRAME:

Includes Frame and Welds

#### 1 YEAR PARTS:

Includes Upholstery, Cables, Hardware etc.

#### 5 YEAR MOVING PARTS:

Includes Pulleys, Bearings, etc.

### PLEASE NOTE THAT NOT ALL INSPIRE PRODUCTS ARE MADE FOR LIGHT-COMMERCIAL OR COMMERCIAL USE

Refer to your Owner's Manual or consult with your fitness product dealer to establish if a Product is made for consumer, light-commercial, or commercial use or not. Using a non-commercial product in a commercial setting can result in serious injury or death!

Health In Motion warrants that the Product you have purchased for commercial, light-commercial, personal, family or household use from Health In Motion LLC or from an authorized Health In Motion reseller is free from defects in materials or workmanship under normal use during the warranty period. Your sales receipt, showing the date of purchase of the Product, is your proof of the date of purchase. This warranty extends only to you, the original purchaser. It is not transferable to anyone who subsequently purchases the Product from you. It excludes expendable parts such as paint and finish. This Warranty becomes VALID ONLY if the Product is assembled / installed according to the instructions / directions included with the Product.

## Replacement and repair of parts.

During the warranty period Health In Motion will repair or replace the Product if it becomes defective, malfunctions, or otherwise fails to conform with this Warranty under normal light-commercial, personal, family, or household use. In repairing the product Health In Motion may replace defective parts with, at the option of Health In Motion, serviceable used parts that are equivalent to new parts in performance, or new parts. All exchanged parts and Products replaced under this warranty will become the property of Health In Motion. Health In Motion reserves the right to change manufacturers and or specification of any part to cover any existing warranty.

## Service procedures.

To obtain warranty parts, you must return the parts to Health In Motion or an authorized Health In Motion retailer in its original container (or equivalent). You must pre-pay any shipping charges, taxes, or any other charges associated with transportation of the Product. In addition, you are responsible for insuring any Product shipped or returned. You assume the risk of loss during shipment. You must present Health In Motion with proof-of-purchase documents (including the date of purchase, Model, and Serial Number). Any evidence of alteration, erasing or forgery of proof - of-purchase documents will be cause to void this Warranty. Register your warranty online visit [www.inspirefitness.com](http://www.inspirefitness.com)

## Conditions and Exceptions.

This Warranty does not extend to any Product not purchased from Health In Motion LLC or from an authorized Health In Motion reseller. This Warranty does not extend to any Product that has been damaged or rendered defective; (a) as a result of accident, misuse, or abuse; (b) by the use of parts not manufactured or sold by Health In Motion; (c) by modification of the Product; (d) as a result of service by anyone other than Health In Motion, or an authorized Health In Motion warranty service provider; (e) product that has not been properly maintained (follow maintenance schedule found on product). Should any product submitted for Warranty service be found to be ineligible, an estimate of repair cost will be furnished and the repair will be made if requested by you upon Health In Motion receipt of payment or acceptable arrangement of payment.

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