

INSPIRE

ASSEMBLY & OPERATION MANUAL

DUAL LEG PRESS/CALF



RECORD SERIAL NUMBER HERE

CONGRATULATIONS... You've just taken the first step to a healthier and stronger body. This Dual Leg Press/Calf machine by Inspire offers the key to unlocking your body's potential. Regular strength training on a multi-gym has been shown to deliver a host of benefits including: increased muscle tone, decreased body fat, improved energy levels, a reduction in stress, and improved cardiac output. Once again, congratulations, you are on your way to improving your self image, overall health, and quality of life.

BEFORE ASSEMBLING YOUR LEG PRESS

IMPORTANT: Read this entire manual before attempting to build or use this Dual Leg Press/Calf machine. This manual contains step by step instructions for proper assembly.

Use the parts list included in this manual to verify that all parts are accounted for before assembly. If any parts are missing, contact the dealer of this Dual Leg Press/Calf machine for replacement parts or call Inspire at 877-738-1729.

Make sure that adequate room has been cleared before attempting to build your Dual Leg Press/Calf machine. A rubber mat is recommended for use under your Dual Leg Press/Calf machine to protect wood flooring or carpeting from damage during assembly and usage. In a multi-use setting or commercial setting, it is recommended that the machine be bolted to the floor through the holes in the base plates.

This Dual Leg Press/Calf machine is intended for indoor use only. Rust can form on certain parts in a humid environment resulting in impaired function.

Service of your Dual Leg Press/Calf machine should only be preformed by an authorized Inspire dealer. Service preformed by anyone else can result in loss of warranty. If you need help finding an authorized dealer, please contact us directly:

Inspire Fitness
255 Airport Circle
Suite 101
Corona, CA 92880
Ph: 877-738-1729
Fx: 714-738-1728
www.inspirefitness.com

TABLE OF CONTENTS

Section Description.....	Page
Important Safety Instructions.....	1
Tools Required.....	1
Parts & Hardware List.....	2
Cable Charts.....	3
Assembly Instructions.....	5
Decal Reference.....	21
Decal Placement.....	23
Training Tips.....	24
Maintenance Schedule.....	25
Limited Warranty.....	27

IMPORTANT SAFETY INSTRUCTIONS

Please read this entire manual and familiarize yourself with all decals and warnings before using this Dual Leg Press/Calf machine.

- **WARNING!** It is necessary to inspect this Dual Leg Press/Calf machine regularly to maintain safety and proper function. Please use the maintenance schedule included towards the back of this manual. Immediately replace any and all defective or worn parts. Pay special attention to moving parts such as the cables and pulleys and connections to accessories. See General Maintenance section for complete details.
- Use this Dual Leg Press/Calf machine for its intended purpose as described in this Operation Manual or the Exercise Book. Do not use attachments not recommended by the manufacturer.
- Make sure bystanders are at least 5 feet away from the Dual Leg Press/Calf machine while it is in use.
- Keep children off the Dual Leg Press/Calf machine at all times.
- Keep the Dual Leg Press/Calf machine away from walls and clear of any obstructions.
- Stop immediately if you experience shortness of breath, pain, or dizziness during your workout. Inspire strongly recommends consulting your doctor before starting an exercise program.

TOOLS REQUIRED FOR ASSEMBLY

- Metric socket set (including 16mm, 17mm, 18mm, and 19mm sockets)
- Metric wrenches (16mm, 17mm, 18mm, and 19mm)
- 4mm, 5mm, and 6mm Allen wrenches (supplied in hardware pack)
- Adjustable wrench
- Philips screwdriver

DUAL LEG PRESS/CALF PARTS & HARDWARE LIST

Item	Parts Description	Qty	Qty Rec'd
1	Main Frame	1	
2	Guide Cable Support	1	
3	Upright 1	1	
4	Upper Attachment Arm	1	
5	Lower Attachment Arm	1	
6	Base Frame	1	
7	Upper Pulley Mount, Left	1	
8	Upper Pulley Mount, Right	1	
9	Top Weight Stop Assembly	2	
10	Guide Rods	4	
11	Top Weight/Selector Stem	2	
12	Rubber Donut	4	
13	Cable Connector Assembly	1	
14	Floating Pulley Bracket	1	
15	Press Arm	1	
16	Foot Plate Connector	1	
17	Foot Plate	1	
18	Stabilizer Arm	1	
19	Springs	2	
20	Left Metal Shroud Plate	1	
21	Right Metal Shroud Plate	1	
22	Seat Pad	2	
23	Backpad Stem	1	
24	Handle Assembly	1	
25	Upper Metal Shroud	1	
26	Lower Metal Shroud	1	
27	Fabric Shroud	1	
28	Metal Shroud Placard Left	1	
29	Metal Shroud Placard Right	1	
30	Rubber Cup	2	
31	Rubber Tablet Holder	1	
32	Molded Top Cap	1	
33	Guide Rod Lube	1	
34	Touch-up Paint	1	

35	3 1/2" Pulley	1	
36	4 1/2" Pulley	2	

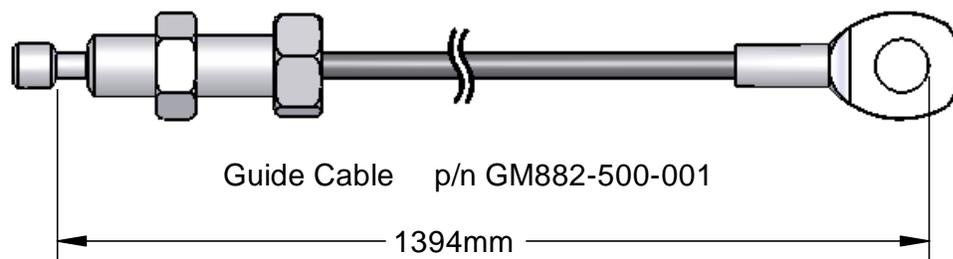
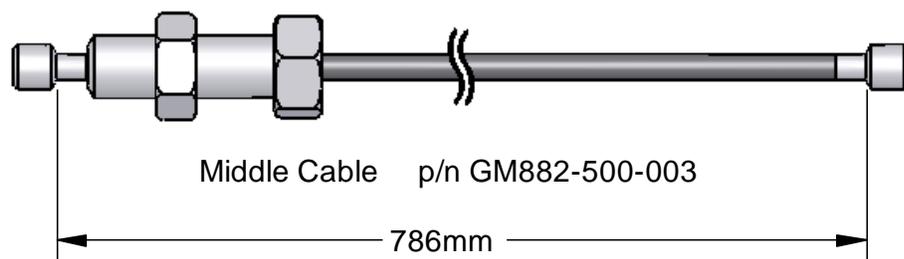
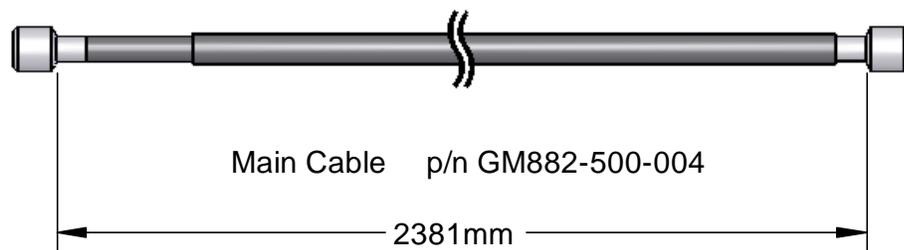
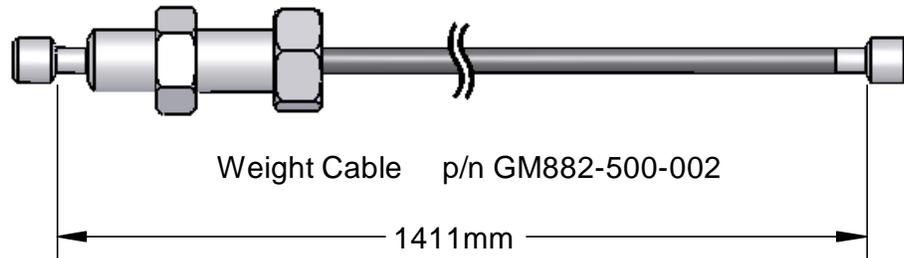
Item	Hardware Description	Qty	Qty Rec'd
1	M10 x 25 Hex Bolt	12	
2	M10 x 95 Hex Bolt	2	
3	M10 x 75 Hex Bolt	6	
4	M10 x 100 Hex Bolt	2	
5	M10 x 70 Hex Bolt	4	
6	M10 x 125 Hex Bolt	2	
7	M10 x 165 Hex Bolt	2	
8	M8 x 20 Hex Bolt	2	
9	M10 x 90 Hex Bolt	4	
10	1/2" x 165 Hex Bolt	4	
11	M10 x 160 Hex Bolt	1	
12	M10 x 50 Hex Bolt	2	
13	M10 x 45 Hex Bolt	1	
14	M8 x 100 Hex Bolt	1	
15	M6 x 12 Button Head Bolt	10	
16	M10 x 60 Hex Bolt	4	
17	M10 x 50 Fully Threaded Hex Bolt	3	
18	M10 x 25 Button Head Bolt	3	
19	M8 x 12 Button Head Bolt	7	

20	M10 Flat Washer	76	
21	1/2" Flat Washer	8	
22	M8 Flat Washer	11	
23	M10 Large OD Flat Washer	2	
24	M6 Flat Washer	10	

25	M10 Locknut	32	
26	M8 Locknut	1	
27	1/2" Locknuts	4	

28	Weight Pin	2	
29	4 mm Allen Wrench	1	
30	5 mm Allen Wrench	2	
31	6 mm Wrench	1	

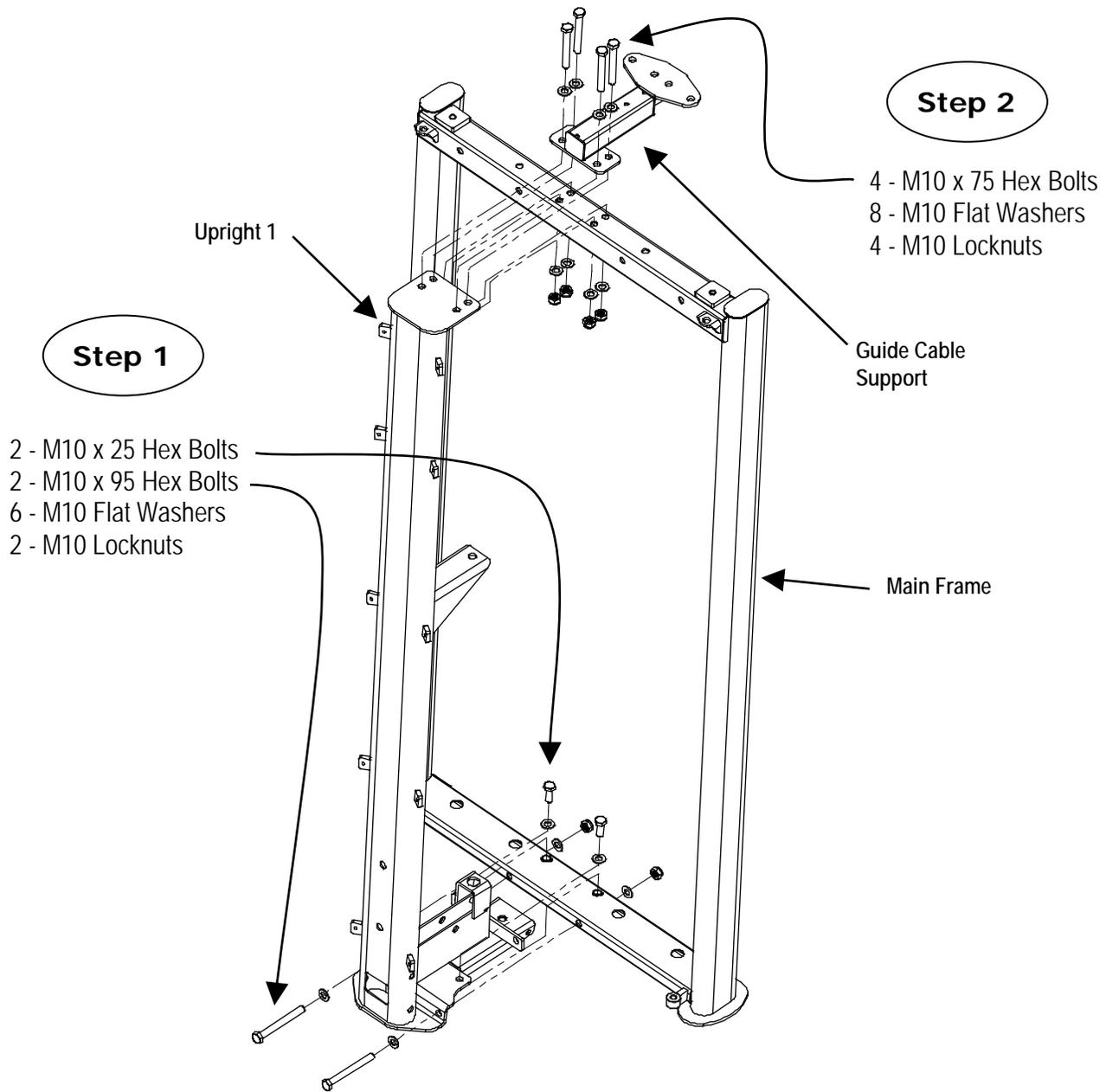
DUAL LINE LEG PRESS/CALF CABLE CHART



Cable lengths are in millimeters and for reference only.
Cable lengths could change at any time without notice.

ASSEMBLY INSTRUCTIONS





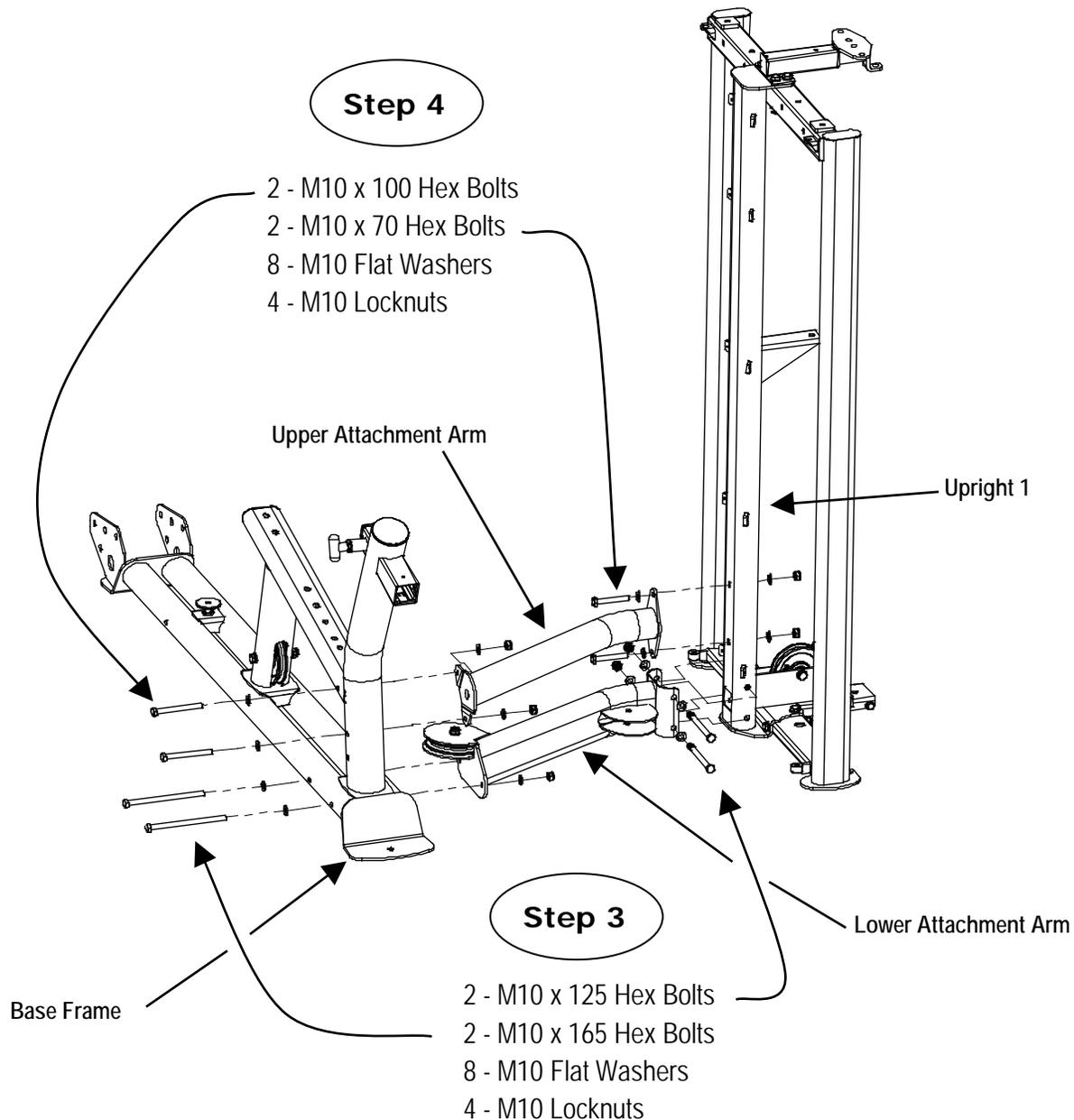
Step 1: Attach Upright 1 to the Main Frame using:

- 2 - M10 x 25 Hex Bolts**
- 2 - M10 x 95 Hex Bolts**
- 6 - M10 Flat Washers**
- 2 - M10 Locknuts**

Step 2: Attach Guide Cable Support to Main Frame and Upright 1 using:

- 4 - M10 x 75 Hex Bolts**
- 8 - M10 Flat Washers**
- 4 - M10 Locknuts**

NOTE: Finger Tighten Only.



Step 3: Attach Lower Attachment Arm to Upright 1 and Base Frame using:

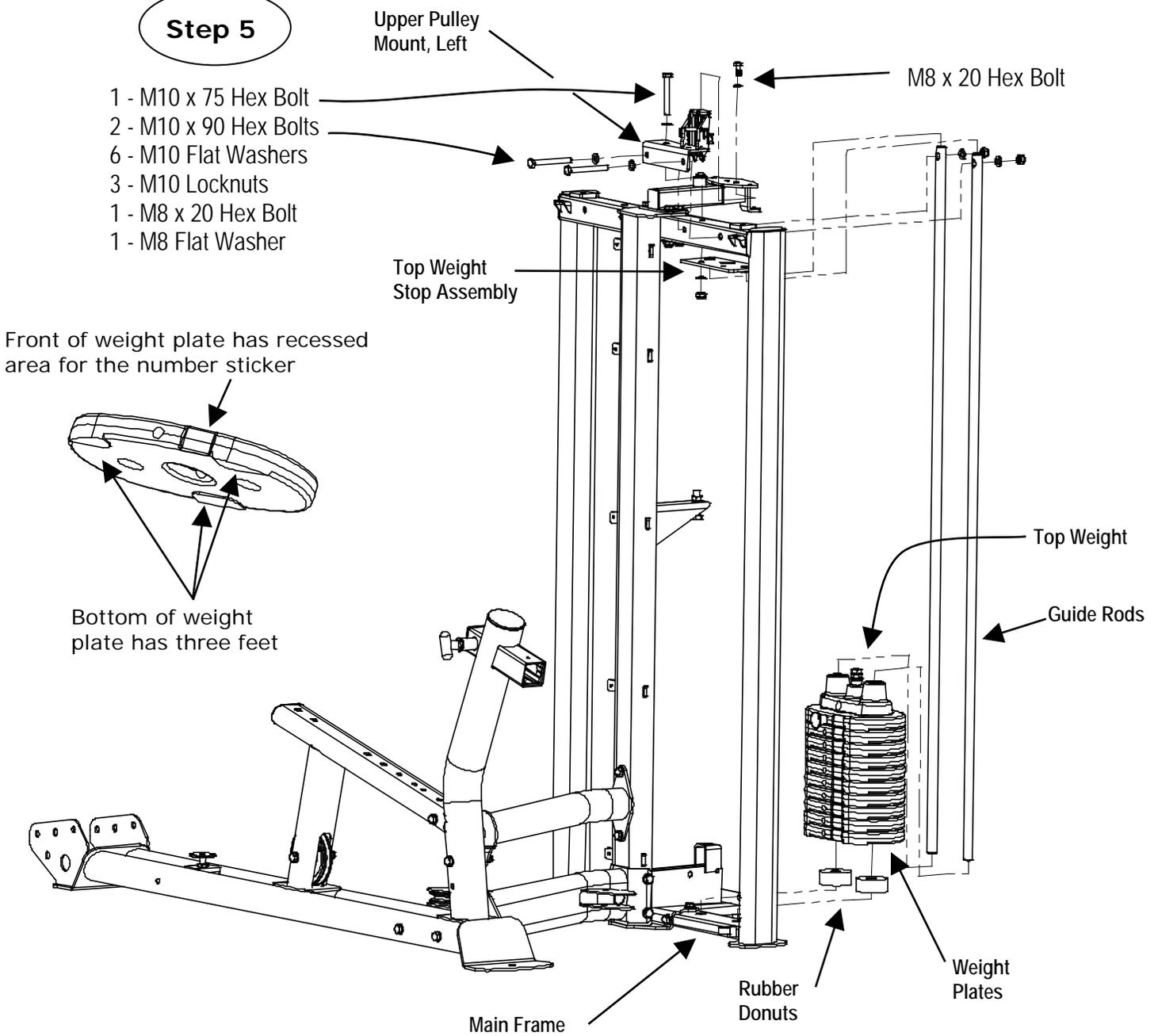
- 2 - M10 x 125 Hex Bolts
- 2 - M10 x 165 Hex Bolts
- 8 - M10 Flat Washers
- 4 - M10 Locknuts

Step 4: Attach Upper Attachment Arm to Upright 1 and Base frame using:

- 2 - M10 x 100 Hex Bolts
- 2 - M10 x 70 Hex Bolts
- 8 - M10 Flat Washers
- 4 - M10 Locknuts

NOTE: Wrench tighten all hardware from Steps 1, 3, and 4 now.

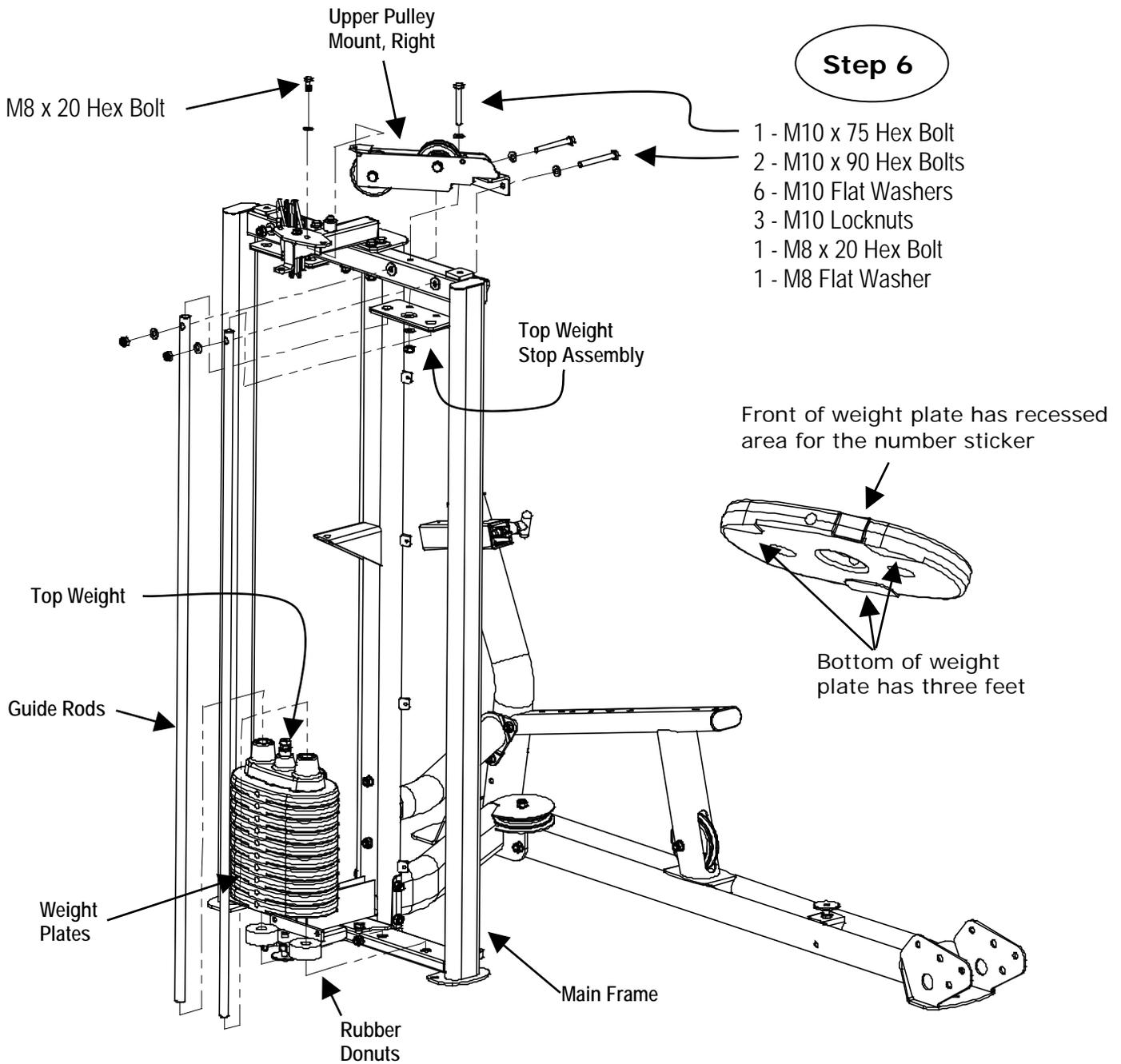
Step 5



Step 5: Insert two Guide Rods into the holes in the bottom tube of the Main Frame. Carefully tilt the Guide Rods back away from the machine. Slide one Rubber Donut into each guide Rod. Slide ten Weight Plates onto the Guide Rods. Make sure the recessed area on the front of the weight plate is facing towards the front of the machine. Slide Top Weight assembly onto the Guide Rods. Slide the Top Weight Stop Assembly onto the Guide Rods making sure the rubber pad is facing down. Attach the Upper Pulley Mount, Top Weight Stop Assembly, and Guide Rods to the Main Frame Using:

- 1 - M10 x 75 Hex Bolt
- 2 - M10 x 90 Hex Bolts
- 6 - M10 Flat Washers
- 3 - M10 Locknuts
- 1 - M8 x 20 Hex Bolt
- 1 - M8 Flat Washer

NOTE: Finger Tighten Only.



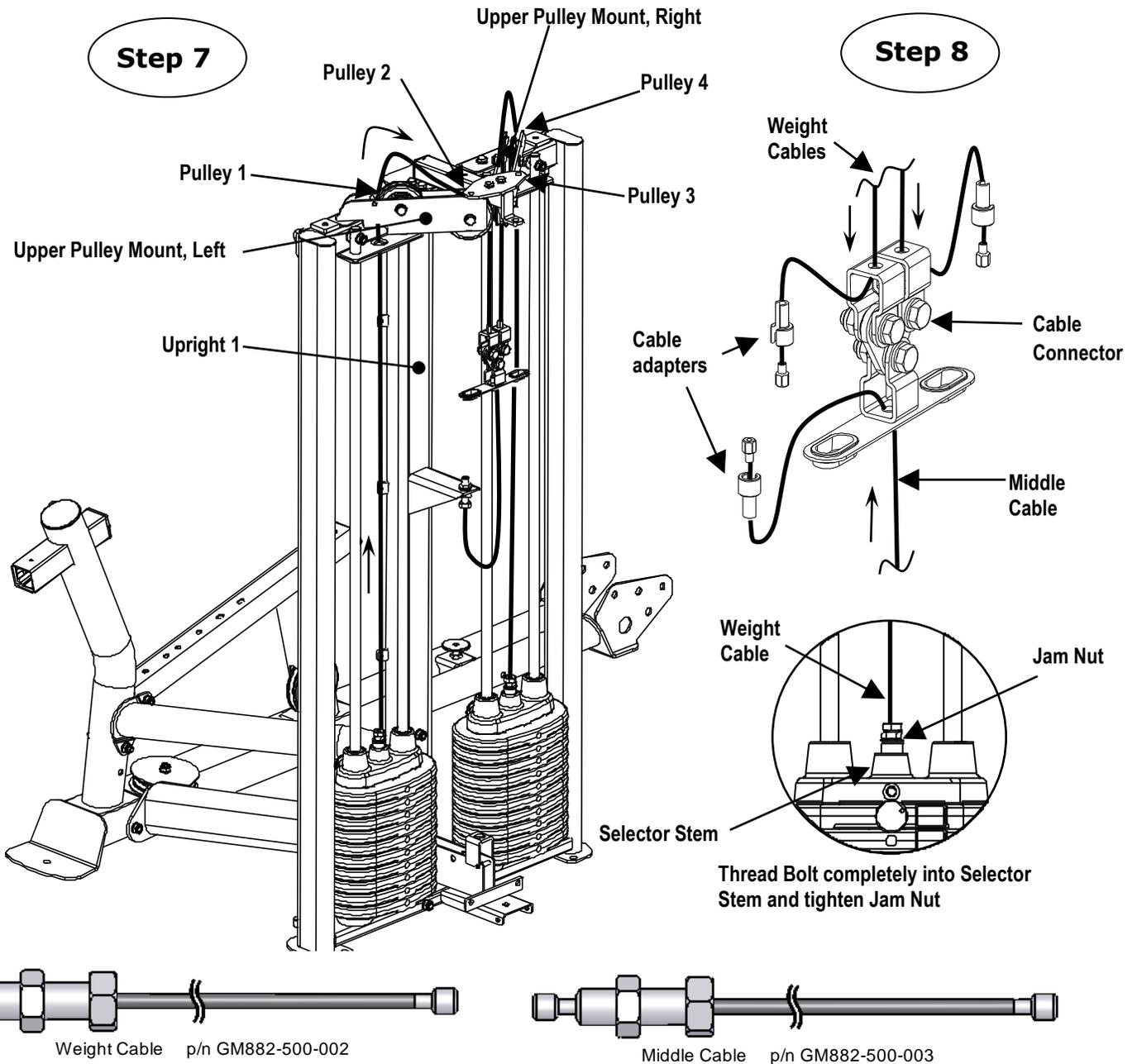
Step 6

- 1 - M10 x 75 Hex Bolt
- 2 - M10 x 90 Hex Bolts
- 6 - M10 Flat Washers
- 3 - M10 Locknuts
- 1 - M8 x 20 Hex Bolt
- 1 - M8 Flat Washer

Step 6: Insert two Guide Rods into the holes in the bottom tube of the Main Frame. Carefully tilt the Guide Rods back away from the machine. Slide one Rubber Donut into each guide Rod. Slide ten Weight Plates onto the Guide Rods. Make sure the recessed area on the front of the weight plate is facing towards the front of the machine. Slide Top Weight assembly onto the Guide Rods. Slide the Top Weight Stop Assembly onto the Guide Rods making sure the rubber pad is facing down. Attach the Right Upper Pulley Mount, Top Weight Stop Assembly, and Guide Rods to the Main Frame Using:

- 1 - M10 x 75 Hex Bolt**
- 2 - M10 x 90 Hex Bolts**
- 6 - M10 Flat Washers**
- 3 - M10 Locknuts**
- 1 - M8 x 20 Hex Bolt**
- 1 - M8 Flat Washer**

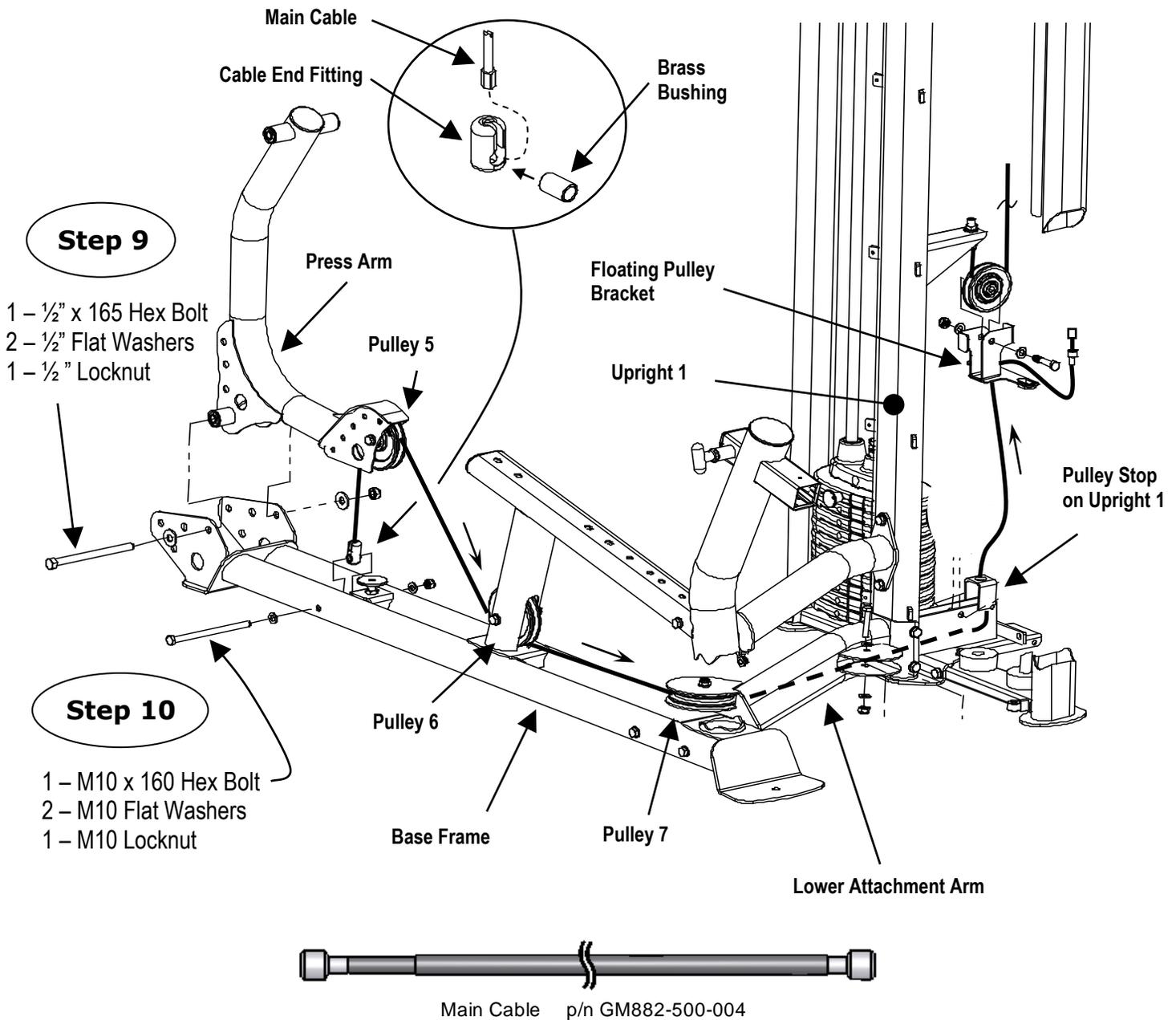
NOTE: Finger Tighten Only.



Step 7: On the Weight Cable, install the Hex Bolt end completely into the Selector Stem and tighten the Jam Nut. Route the Weight Cable up over Pulley 1, then over and down Pulley 2. Be sure the Weight Cable is routed between the pulleys and the cable retainer pins. Feed the end of the Weight Cable through Cable Connector as shown, attach one Cable Adapter and pull the Weight Cable back to seat the Cable Adapter. Repeat for the other side.

NOTE: Cable End Bolts need to be tightened all the way down to the Top Weight Stack and the Jam Nuts tightened to prevent Bolts from coming loose.

Step 8: Install the Middle Cable by attaching the Hex Bolt on the Middle Cable into the Upright 1. Attach the other end of the Weight Cable into the Cable Connector and Cable Adapter. Make sure to attach the Hex Bolt from the bottom as shown leaving a loop hanging in the Weight Cable and tighten the Jam Nuts. This Hex Bolt end of the Weight Cable will be used for cable adjustment when necessary.

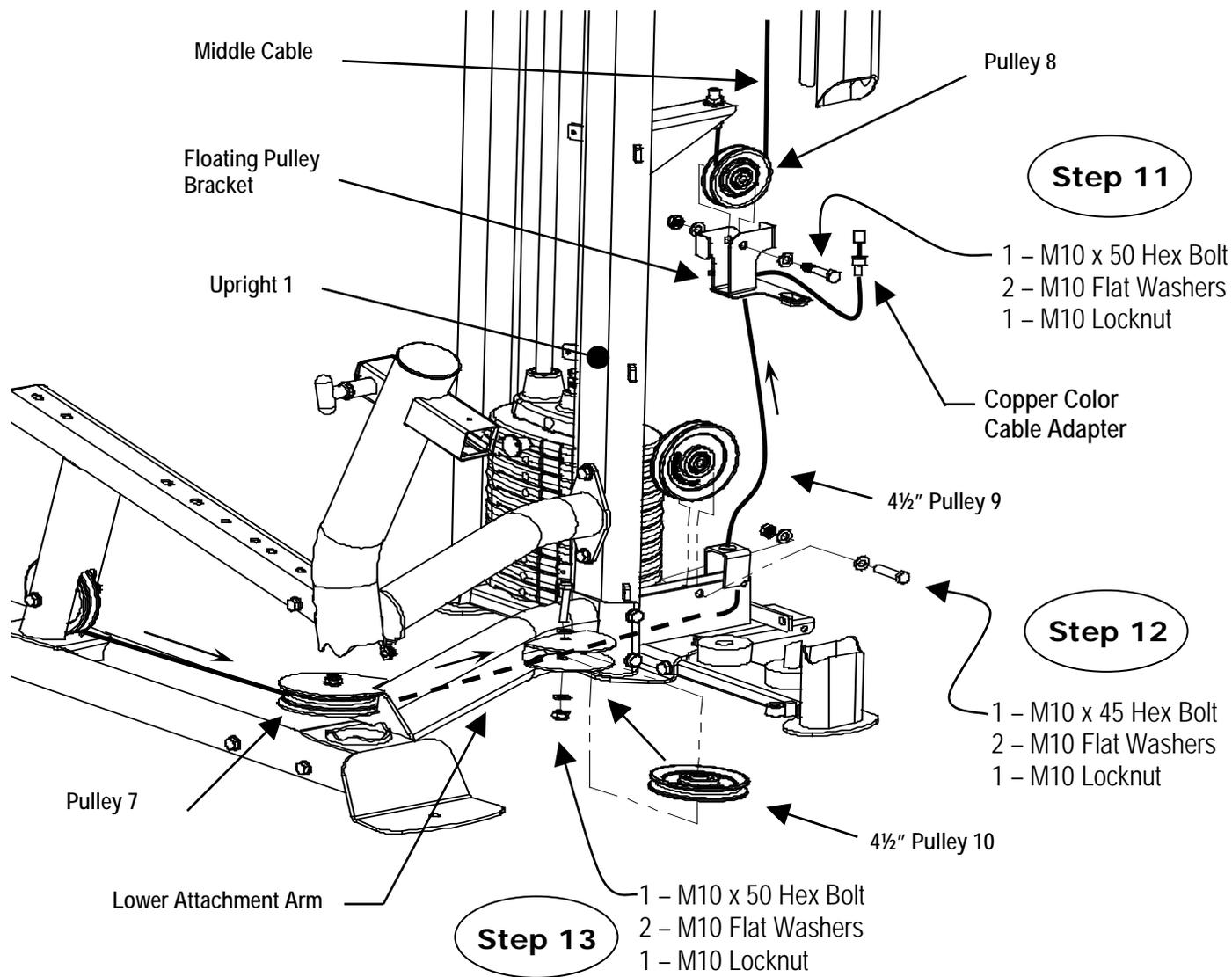


Step 9: Attach the Press Arm to the Base Frame using:

1 – 1/2" x 165 Hex Bolt 2 – 1/2" Flat Washers 1 – 1/2" Locknut

Step 10: Insert the end of the Main Cable (the end that has the black coating against the hex shaped metal end) into the Cable End Fitting, then insert the Brass Bushing. (NOTE: One end of the cable has 3/4" of the black coating removed. This end will be attached to the Copper Color Cable Adapter in the next step.) Attach the Cable End Fitting with Brass Bushing to the Base Frame using **1 – M10 x 160 Hex Bolt, 2 – M10 Flat Washers, and 1 – M10 Locknut**. Feed the Cable over Pulley 5 and under Pulley 6. Wrap the Cable around Pulley 7 and feed the cable through the Lower Attachment Arm and Upright 1. Pull the up through the hole in the pulley stop and insert the Cable end through the bottom hole in the Floating Pulley Bracket.

CONTINUED ON NEXT PAGE



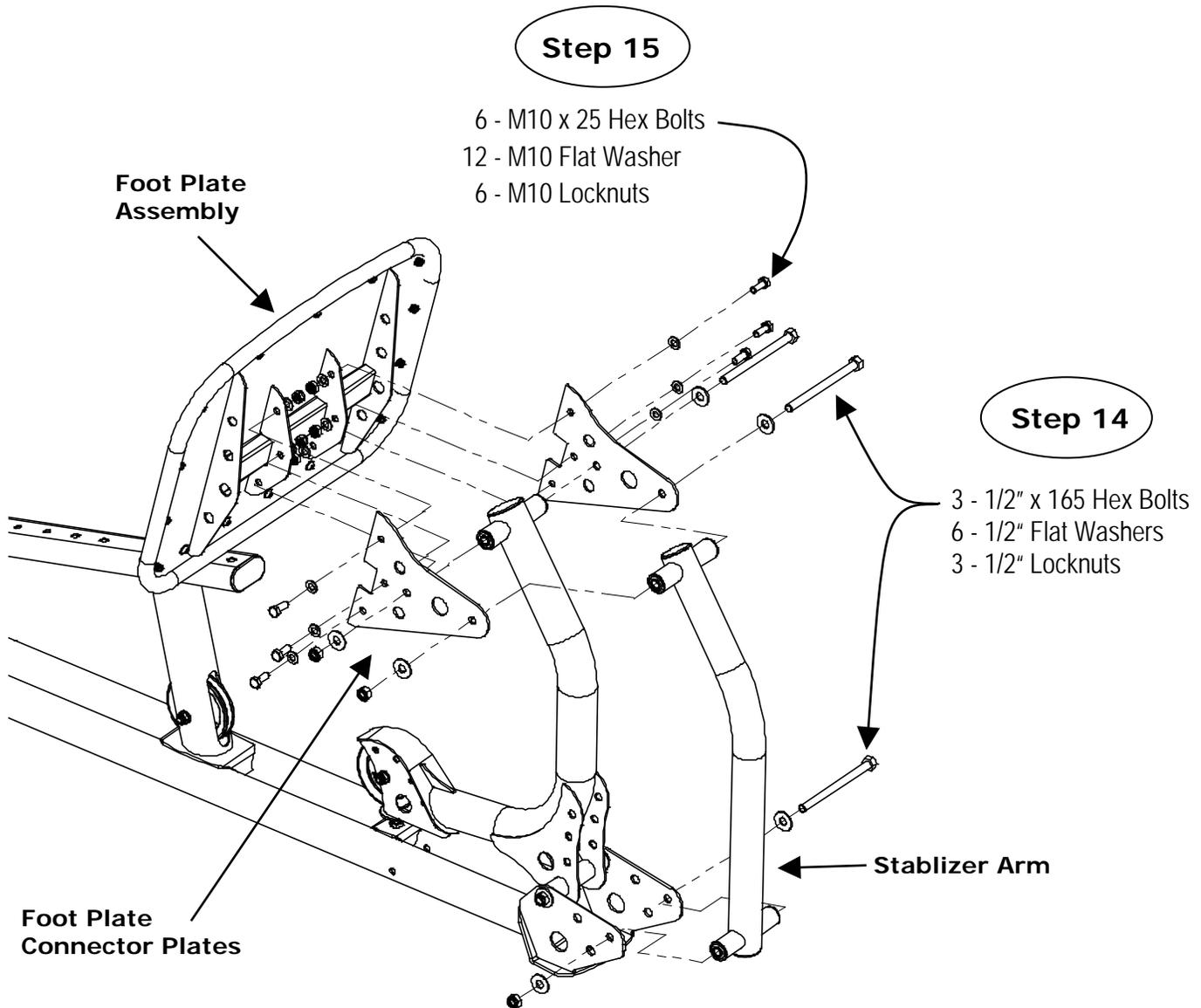
Step 11: Attach the Copper Color Cable Adapter to the end of the Main Cable that has about $\frac{3}{4}$ " of the black coating removed and pull the Cable back through the Floating Pulley Bracket to seat the Cable. Rest Pulley 8 on the loop in the Middle Cable and attach the Floating Pulley Bracket to Pulley 8 using **1 - M10 x 50 Hex Bolt, 2 - M10 Flat Washers, and 1 - M10 Locknut.**

Step 12: Insert 4 1/2" Pulley 9 into the bottom of Upright 1 making sure the Cable is in the groove of the pulley. Attach 4 1/2" Pulley 9 using **1 - M10 x 45 Hex Bolt, 2 - M10 Flat Washers, and 1 - M10 Locknut.**

Step 13: Finally, looking through the window in the Lower Attachment Arm, make sure the Cable is visibly centered in the window. Insert 4 1/2" Pulley 10 so the Cable goes into the groove of the pulley. Attach 4 1/2" Pulley 10 to the Lower Attachment Arm using **1 - M10 x 50 Hex Bolt, 2 - M10 Flat Washers, and 1 - M10 Locknut.**

NOTE: Not getting the Cable fully located into the groove of 4 1/2" Pulley 10 will damage the cable. With no Weight Plates pinned, slowly move the Press Arm to verify that 4 1/2" Pulley 10 rotates as the Top Weights move up and down.

NOTE: Wrench Tighten all bolts from Step 9 thru Step 13 now.



Step 14: Attach the Foot Plate Connector Plates to the Press Arm and Stabilizer Arm using:

- 3 - 1/2" x 165 Hex Bolts
- 6 - 1/2" Flat Washers
- 3 - 1/2" Locknuts

Step 15: Attach the Foot Plate Assembly to the Foot Plate Connector Plates using:

- 6 - M10 x 25 Hex Bolts
- 12 - M10 Flat Washers
- 6 - M10 Locknuts

NOTE: Wrench tighten all hardware now.

Step 16

Install Guide Cables

Cable Connector Assembly

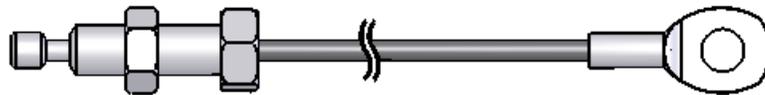
Floating Pulley Assembly

Rear Shroud Plate Support

Springs

Step 17

1 - M8 x 100 Hex Bolt
2 - M8 Flat Washers
1 - M8 Locknut



Guide Cable p/n GM882-500-001

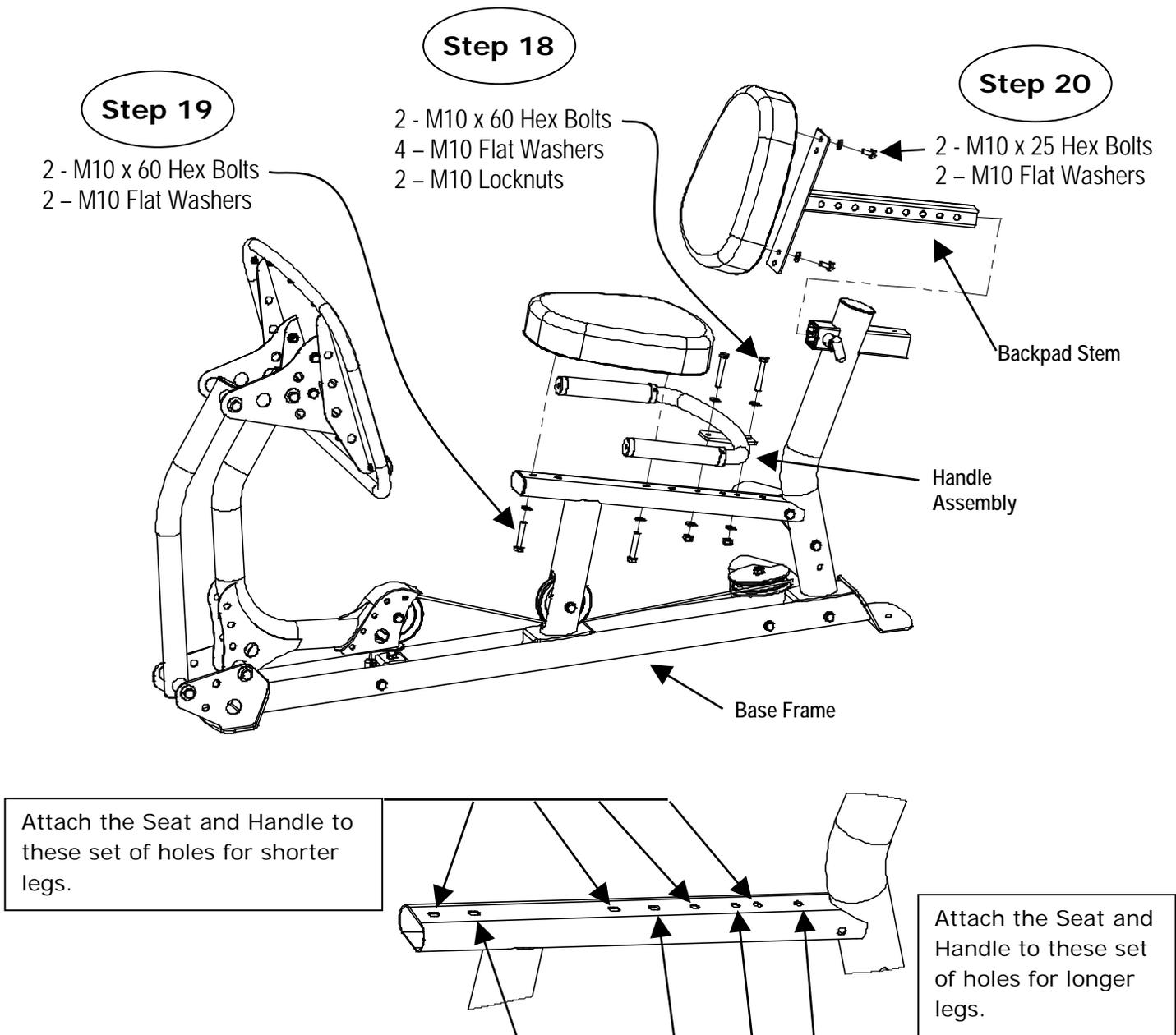
Step 16: Insert the eyelet end of the Guide Cable through the plastic bushing in the Cable Connector Assembly, then through the plastic bushing in the Floating Pulley Assembly. Attach one end of a Spring to the eyelet and the other end to the hole in the plate at the bottom of Upright 1. Insert the bolt end into the hole in plate on the Guide Cable Support. Make sure there is one jam nut on the bottom side the plate and the other jam nut is on the top side of the plate. Tighten the top jam nut just enough to make the Guide Cable tight. Tighten the bottom jam nut against the bottom of the plate so the bolt will not come loose during use.

Step 17: Attach the Rear Shroud Plate Support to Upright 1 and Main Frame using:

1 - M8 x 100 Hex Bolt
2 - M8 Flat Washers
1 - M8 Locknut

Optional: Insert one M10 x 50 Fully Threaded Bolt from Step 25 to hold/stablize the Rear Shroud Plate Support in place until top Shroud Plate is attached.

NOTE: Wrench tighten all hardware from Steps 2, 5, 6, and 17 now.



Step 18: Attach the Handle to the Base Frame using:

- 2 – M10 x 60 Hex Bolts**
- 4 – M10 Flat Washers**
- 2 – M10 Locknuts**

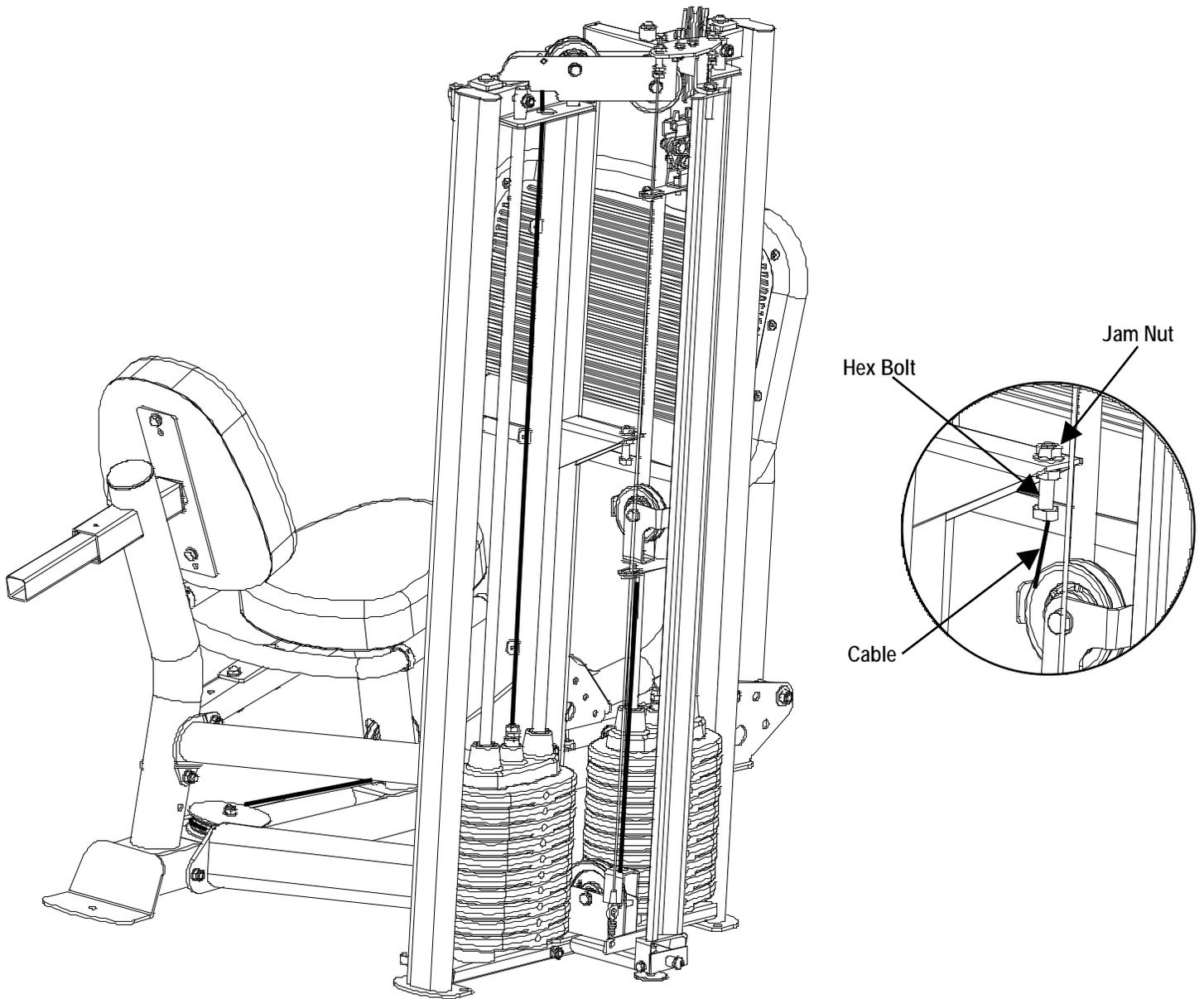
Step 19: Attach the Seat to the Base Frame using:

- 2 – M10 x 60 Hex Bolts**
- 2 – M10 Flat Washers**

Step 20: Attach the Seat to the Back Pad Stem using:

- 2 – M10 x 25 Hex Bolts**
- 2 – M10 Flat Washers**

NOTE: Tighten the hardware Steps 18, 19, and 20 now. Do not over tighten the hardware for the Seat Pads as damage could occur.

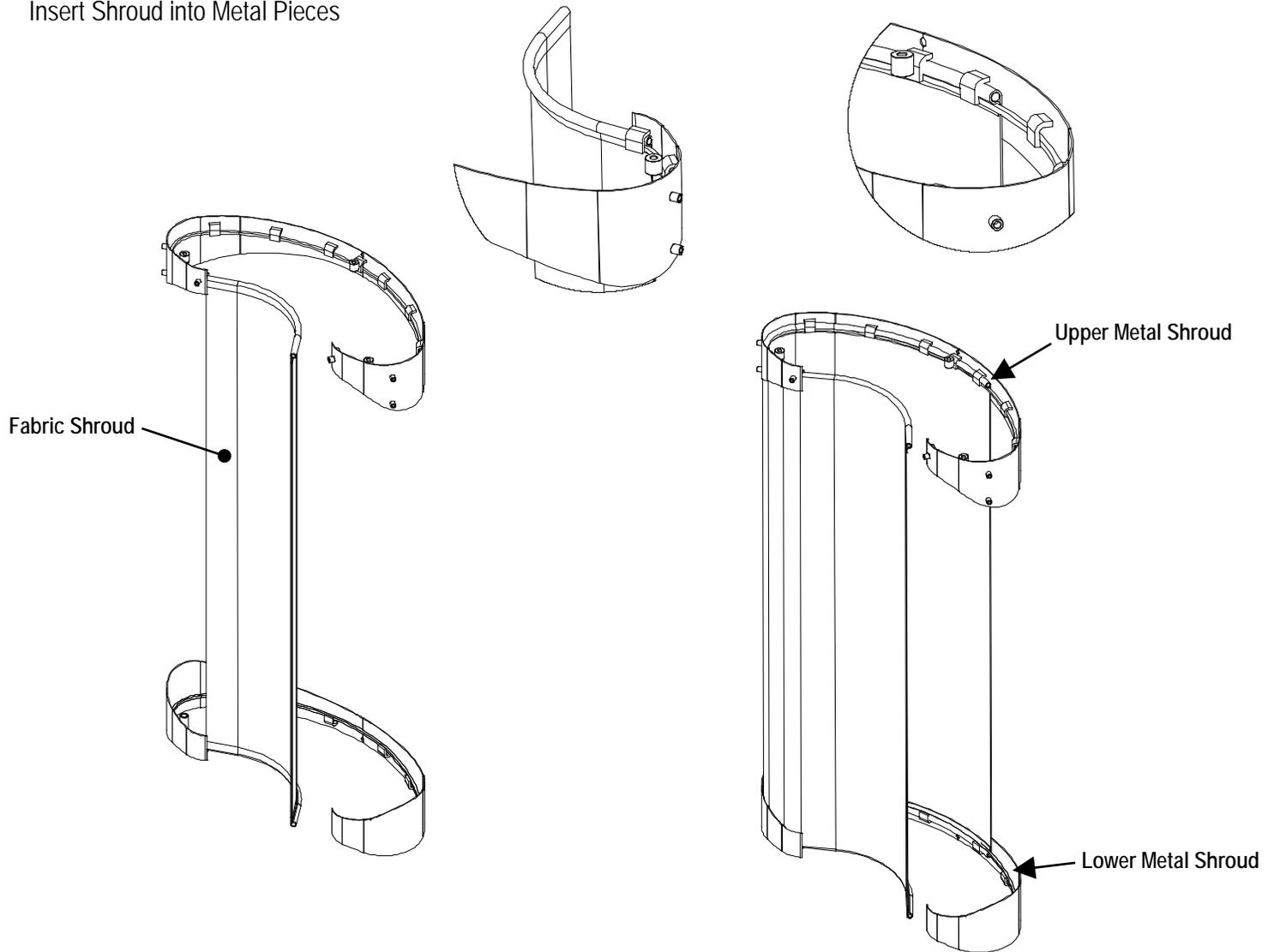


Step 21: At this point it is necessary to seat the cables. Start by verifying that cables are centered in the grooves of all pulleys. Next, select a weight you can comfortably handle on the leg press. Perform a leg press and hold the first repetition with legs fully extended. Now, lightly bounce the weight up and down for about 5 seconds. This will seat the cables into the pulleys and prepare the gym for Step 22.

Step 22: Eliminate cable slack by adjusting Hex Bolt on the Upright 1. Wrench Tighten Jam Nut.

Step 23

Insert Shroud into Metal Pieces



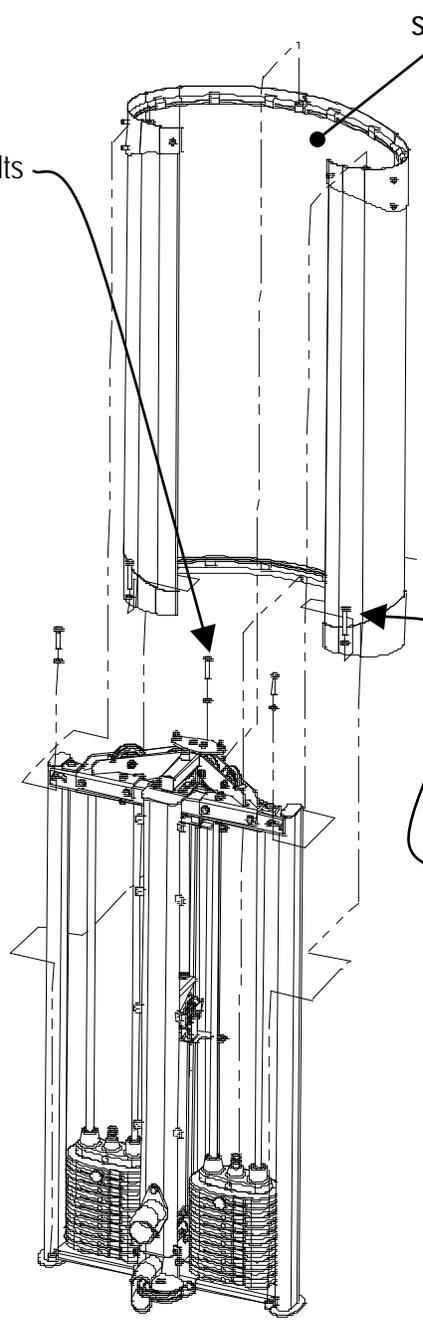
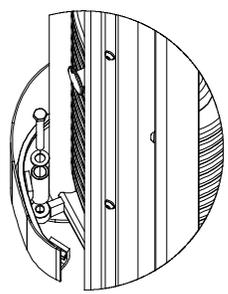
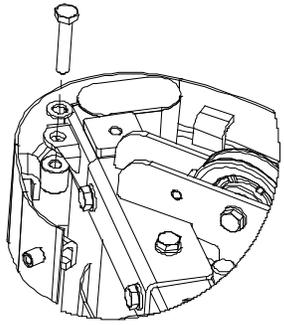
Step 23: To install Fabric Shroud, start from one end of the Lower Metal Shroud and insert the Fabric Shroud inwards as shown. Make sure to have the same orientation as shown or else the fabric shroud will be installed backwards. Continue to pull the Fabric Shroud along the inside of the Lower Metal Shroud until it approaches the other end.

Repeat above for the Upper Metal Shroud. Be sure to pull tight as fabric shroud is wrapped.

If ripples appear on the fabric shroud, stretch and smooth out the fabric shroud to give a nice smooth consistency to the shroud.

Step 25

- 3 - M10 x 50 Fully Threaded Hex Bolts
- 3 - M10 Flat Washers



Step 24

- 1 - M10 x 25 Button Head Bolt
- 2 - M10 x 70 Hex Bolts
- 3 - M10 Flat Washers

Step 24: Attach the Lower Metal Shroud to the Upright 1 and Main Frame using:

NOTE: Wrench Tighten Now.

- 1 – M10 x 25 Button Head Bolt**
- 2 – M10 x 70 Hex Bolts**
- 3 – M10 Flat Washers**

Step 25: Attach the Upper Metal Shroud to the Guide Cable Support and Main Frame using:

NOTE: Tighten bolts until fabric shroud is tight.

- 3 – M10 x 50 Fully Threaded Bolts**
- 3 – M10 Flat Washers**

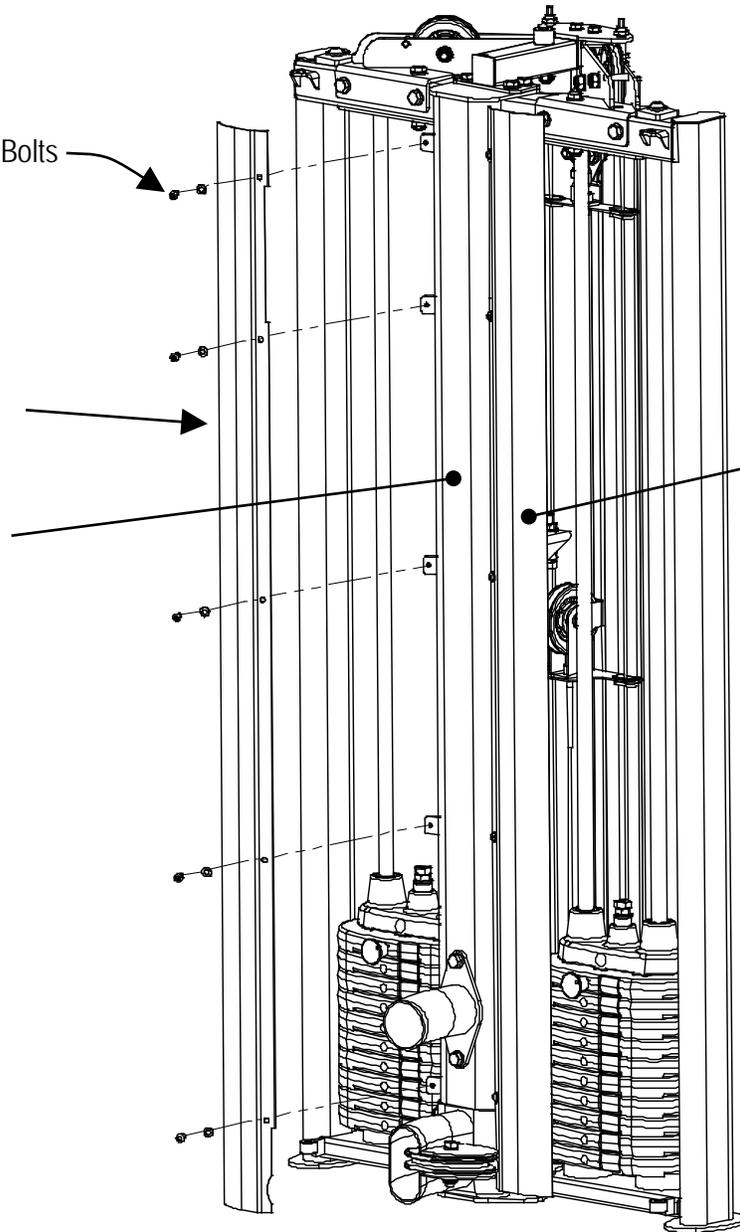
Step 26

10 - M6 x 12 Button Head Bolts
10 - M6 Flat Washer

Right Metal Shroud Plate

Upright 1

Left Metal Shroud Plate



Step 26: Attach Right and Left Metal Shroud Plates to Upright 1 using:

**10 – M6 x 12 Button Head Bolts
10 – M6 Flat Washers**

NOTE: Wrench Tighten Now.

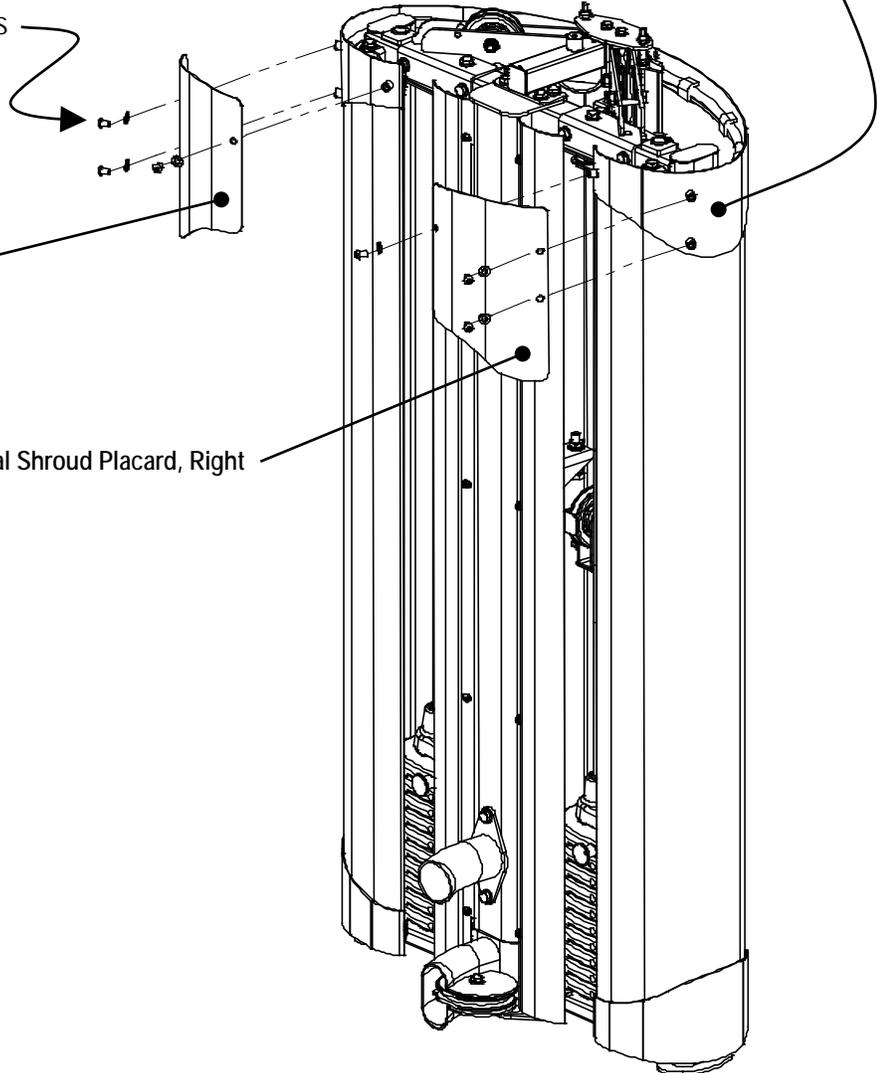
Step 27

6 - M8 x 12 Button Head Bolts
6 - M8 Flat Washers

Metal Shroud Placard, Left

Metal Shroud Placard, Right

Upper Metal Shroud



Step 27: Attach the Metal Shroud Placard to the Upper Metal Shroud using:

**6 – M8 x 12 Button Head Bolts
6 – M8 Flat Washers**

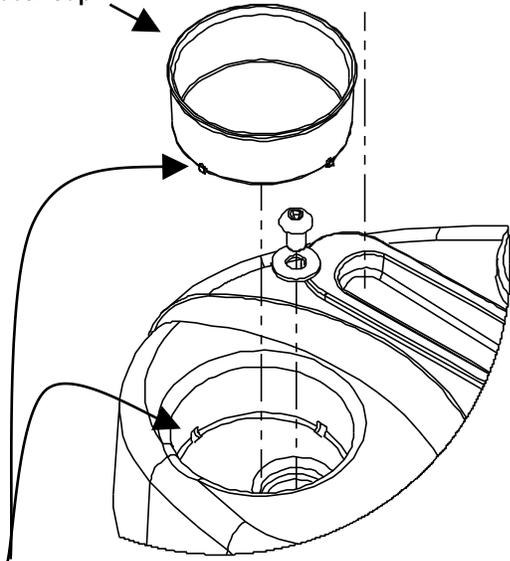
NOTE: Wrench Tighten Now.

Step 28

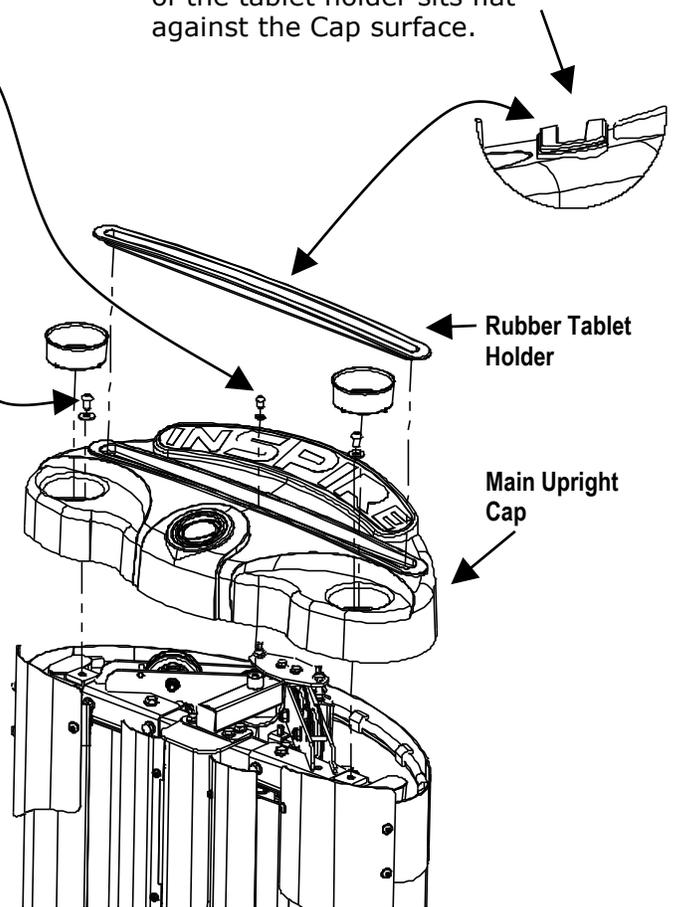
- 1 - M8 x 12 Button Head Bolt
- 1 - M8 Flat Washer
- 2 - M10 x 25 Button Head Bolts
- 2 - M10 Large OD Flat Washers

Rubber tablet holder only fits one way. Make sure the outer edge of the tablet holder sits flat against the Cap surface.

Rubber Cup



Align the four tabs on the bottom of the rubber cup with the notches in the bottom of the pocket.



Rubber Tablet Holder

Main Upright Cap

Step 28: Attach the Main Upright Cap to the Main Frame using:

- 2 - M10 x 25 Button Head Bolts**
- 2 - M10 Large OD Flat Washers**
- 1 - M8 x 12 Button head Bolts**
- 1 - M8 Flat washer**

Note : Tighten Bolts, but do not over tighten.

Align the four tabs on the bottom of the Rubber Cups with the four notches in the bottom of the pockets in the Main Upright Cap and insert the Rubber Cups into the pockets.

Insert the Rubber Tablet Holder into the Pocket in the Main Upright Cap. The Rubber Tablet Holder only fits one way. Make sure the outer edge of the Rubber Tablet Holder sits flat against the Main Upright Cap.

DECAL REFERENCE

NOTICE				
<i>This INSPIRE product is not intended for commercial use.</i>				
IN HOME MAINTENANCE	Weekly	3 Months	Yearly	2 Years
Inspect; Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins	X			
Clean; Upholstery	X			
Inspect; Cables and their fittings	X			
Inspect taughtness of all shrouds	X			
Inspect; Accessory Bars and Handles		X		
Inspect; All Decals		X		
Inspect; All nuts and Bolts Tighten if Needed.		X		
Inspect; Anti-Skid Surfaces		X		
Clean & Lubricate; Guide Rods with a Teflon(PTFE) based lubricant (Superlube)		X		
Lubricate; Seat Sleeves and all plastic slides		X		
Clean & Wax; All Glossy Finishes			X	
Replace; Cables, Belts and Connectin Parts.				X



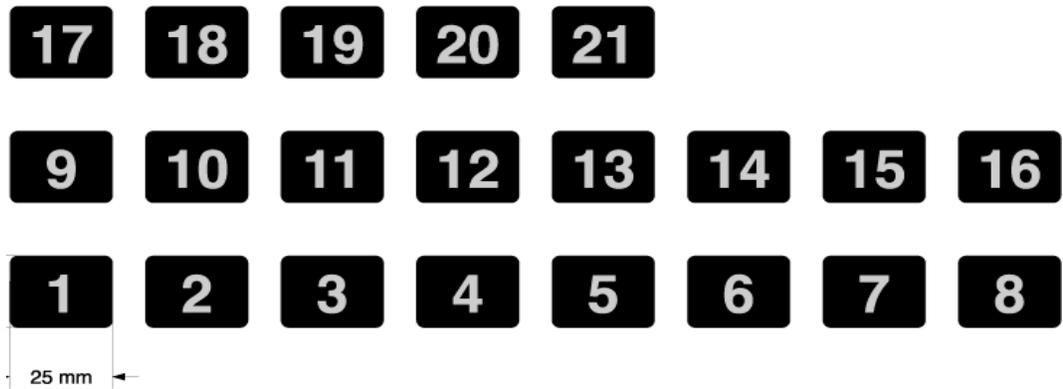
INSPIRE™
 BY HEALTH IN MOTION LLC
 877-738-1729
www.inspirefitness.net
 Serial # 4-05-05-00001

8,870,718.
 This product covered by one or more of the following US Patents and others pending: 5,330,405; 5,944,641; 5,961,427; 7,645,217; 7,722,513; 7,837,600; 7,905,818; 8,096,929.

⚠ WARNING

USE ONLY GENUINE INSPIRE REPLACEMENT PARTS. FAILURE TO DO SO WILL VOID WARRANTY AND COULD RESULT IN SERIOUS INJURY. THERE IS A RISK ASSUMED BY INDIVIDUALS WHO USE THIS TYPE OF EQUIPMENT. TO MINIMIZE THE RISK, ALWAYS FOLLOW THESE RULES.

1. READ & UNDERSTAND ALL ENCLOSED INSTRUCTIONS BEFORE USING THIS EQUIPMENT.
2. INSPECT EQUIPMENT BEFORE EACH USE. Replace parts that show any wear or damage. If in doubt about a certain part, DO NOT use the equipment until the part is replaced. Failure to replace worn or damaged parts may result in injury.
3. FOLLOW MAINTENANCE SCHEDULE on the "NOTICE" sticker
4. CONSULT YOUR PHYSICIAN BEFORE STARTING ANY EXERCISE PROGRAM. Warm up properly before exercising. Stop exercising if you feel faint or dizzy.
5. TO PREVENT THE POSSIBILITY OF SERIOUS INJURY, KEEP CLEAR OF ALL MOVING PARTS. DO NOT ATTEMPT TO FREE ANY JAMMED PART BY YOURSELF. Obtain assistance in order to avoid possible injury.
6. Take your time and do not rush exercise. Practice proper breathing, NEVER hold your breath.
7. CHILDREN SHOULD NOT BE ALLOWED TO USE THIS EQUIPMENT. To avoid possible injury, children should be kept at a safe distance when this equipment is in use. Teenagers should not use this equipment without adult supervision.
8. CALL YOUR AUTHORIZED INSPIRE DISTRIBUTOR if you have any questions on the proper use or maintenance of this equipment.



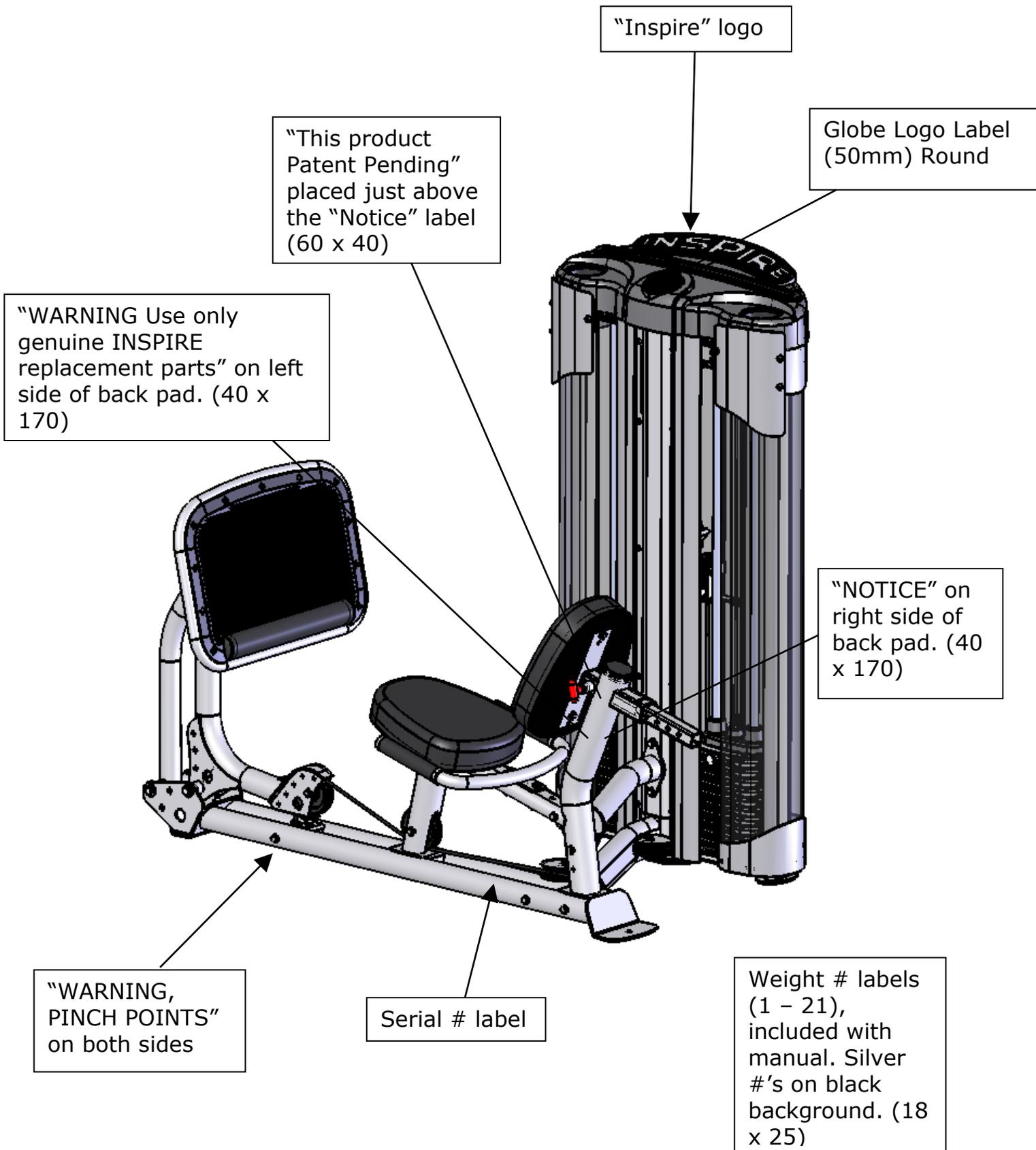
DECAL REFERENCE



LEG PRESS		
No.	lb.	kg.
1	20	9
2	40	18
3	60	27
4	80	36
5	100	45
6	120	55
7	140	64
8	160	73
9	180	82
10	200	91
11	220	100



DECAL PLACEMENT



Training Tips

CONSULT A PHYSICIAN BEFORE STARTING ANY EXERCISE PROGRAM

1. **Always warm up** before you start weight training. This helps get your muscles warm and prevents injury. You can warm up with light cardio or by doing a light set of each exercise before going to heavier weights.
2. **Control the weight.** Always work with a weight that you can handle through a full range of motion. Slow and steady movements are recommended.
3. **Breathe.** Don't hold your breath during your set. Holding your breath builds internal pressure which increases your chance for broken blood vessels, as well as a hernia.
4. **Sit up straight.** Pay attention to your posture and keep everything straight. Engage your abs in every movement to keep balanced and protect your spine.

GENERAL MAINTENANCE INFORMATION

- Periodically inspect the cables for splitting, cracking or fraying. Also, watch for bulging or flat areas in the cable.
- Immediately replace cables at the first signs of damage or wear. Never use equipment with damaged or worn cables.
- Cables naturally stretch over time, so check cable slack periodically and adjust cable tension as needed.
- Regularly inspect product for loose hardware.
- Do not use or store equipment outdoors.
- Inspect snap links, swivels, handles and weight stack pin for wear or damage. If wear or damage exists, replace immediately.
- Locate and familiarize yourself with all warning decals on the machine.
- Replace damaged or worn upholstery immediately.
- Periodically wipe down guide rods with a dry cloth and re-apply a thin coat of a teflon-based lubricant.

MAINTENANCE SCHEDULE

ROUTINE	COMMERCIAL/ LIGHT COMMERCIAL MAINTENANCE	HOME MAINTENANCE	ENTRY DATE						
Inspect: Links, Pull Pins, Spring Clips, Swivels, Weight Stack Pins.	DAILY	WEEKLY							
Clean: Upholstery.	DAILY	WEEKLY							
Inspect: Cables and their Fittings for wear or looseness.	DAILY	WEEKLY							
Inspect: Tautness of all Shrouds.	DAILY	WEEKLY							
Inspect: Accessory Bars and Handles.	WEEKLY	3 MONTHS							
Inspect: All Decals.	WEEKLY	3 MONTHS							
Inspect: All Nuts and Bolts. Tighten if Needed.	WEEKLY	3 MONTHS							
Inspect: Anti-Skid surfaces.	WEEKLY	3 MONTHS							
Clean and Lubricate: Guide Rods with a Teflon based lubricant.	WEEKLY	3 MONTHS							
Lubricate: Seat Sleeves, all Plastic Slides, and Linear Bearings.	WEEKLY	3 MONTHS							
Clean and Wax: All Glossy Finishes.	6 MONTHS	YEARLY							
Replace: Cables, Belts, and Connecting Parts.	YEARLY	2 YEARS							

INSPIRE

Warranty.

This Warranty applies to Inspire Strength products manufactured or distributed by Health In Motion LLC.

CONSUMER USE:

LIMITED LIFETIME FRAME:

Includes Frame and Welds

LIMITED LIFETIME PARTS:

Includes Upholstery, Hardware, etc.

LIMITED LIFETIME MOVING PARTS:

Includes Pulleys, Cables, etc.

LIGHT-COMMERCIAL USE:

LIMITED LIFETIME FRAME:

Includes Frame and Welds

10 YEAR PARTS:

Includes Upholstery, Hardware, etc.

10 YEAR MOVING PARTS:

Includes Pulleys, Cables, etc.

COMMERCIAL USE:

LIMITED LIFETIME FRAME:

Includes Frame and Welds

1 YEAR PARTS:

Includes Upholstery, Cables, Hardware etc.

5 YEAR MOVING PARTS:

Includes Pulleys, Bearings, etc.

PLEASE NOTE THAT NOT ALL INSPIRE PRODUCTS ARE MADE FOR LIGHT-COMMERCIAL OR COMMERCIAL USE

Refer to your Owner's Manual or consult with your fitness product dealer to establish if a Product is made for consumer, light-commercial, or commercial use or not. Using a non-commercial product in a commercial setting can result in serious injury or death!

Health In Motion warrants that the Product you have purchased for commercial, light-commercial, personal, family or household use from Health In Motion LLC or from an authorized Health In Motion reseller is free from defects in materials or workmanship under normal use during the warranty period. Your sales receipt, showing the date of purchase of the Product, is your proof of the date of purchase. This warranty extends only to you, the original purchaser. It is not transferable to anyone who subsequently purchases the Product from you. It excludes expendable parts such as paint and finish. This Warranty becomes VALID ONLY if the Product is assembled / installed according to the instructions / directions included with the Product.

Replacement and repair of parts.

During the warranty period Health In Motion will repair or replace the Product if it becomes defective, malfunctions, or otherwise fails to conform with this Warranty under normal light-commercial, personal, family, or household use. In repairing the product Health In Motion may replace defective parts with, at the option of Health In Motion, serviceable used parts that are equivalent to new parts in performance, or new parts. All exchanged parts and Products replaced under this warranty will become the property of Health In Motion. Health In Motion reserves the right to change manufacturers and or specification of any part to cover any existing warranty.

Service procedures.

To obtain warranty parts, you must return the parts to Health In Motion or an authorized Health In Motion retailer in its original container (or equivalent). You must pre-pay any shipping charges, taxes, or any other charges associated with transportation of the Product. In addition, you are responsible for insuring any Product shipped or returned. You assume the risk of loss during shipment. You must present Health In Motion with proof-of-purchase documents (including the date of purchase, Model, and Serial Number). Any evidence of alteration, erasing or forgery of proof - of-purchase documents will be cause to void this Warranty. Register your warranty online visit www.inspirefitness.com

Conditions and Exceptions.

This Warranty does not extend to any Product not purchased from Health In Motion LLC or from an authorized Health In Motion reseller. This Warranty does not extend to any Product that has been damaged or rendered defective; (a) as a result of accident, misuse, or abuse; (b) by the use of parts not manufactured or sold by Health In Motion; (c) by modification of the Product; (d) as a result of service by anyone other than Health In Motion, or an authorized Health In Motion warranty service provider; (e) product that has not been properly maintained (follow maintenance schedule found on product). Should any product submitted for Warranty service be found to be ineligible, an estimate of repair cost will be furnished and the repair will be made if requested by you upon Health In Motion receipt of payment or acceptable arrangement of payment.

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